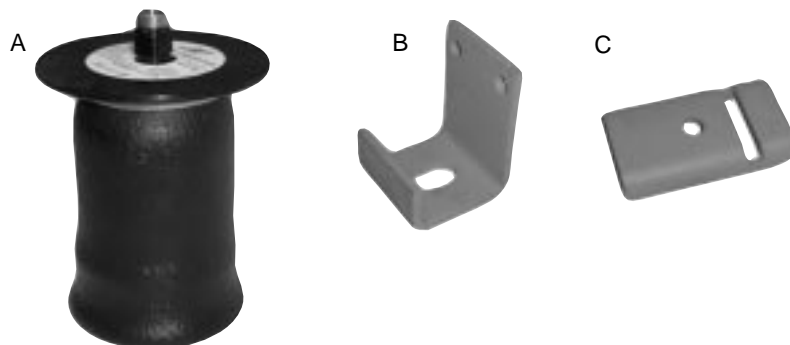


## Kit No. 59536

*Please read these instructions completely before proceeding with installation*

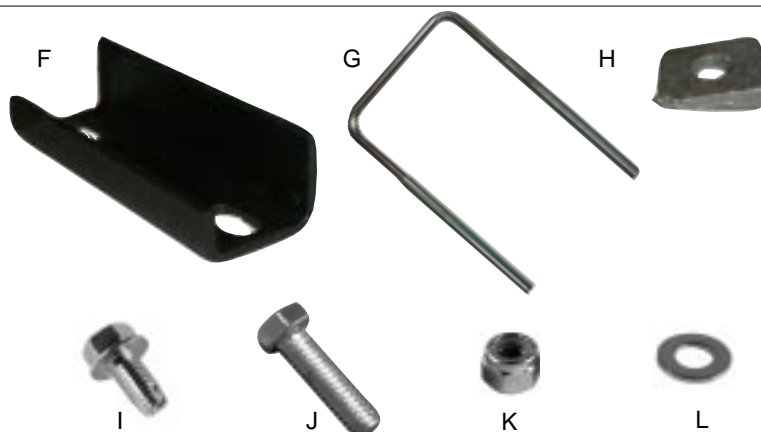
### AIR SPRING KIT PARTS LIST

Item	Description	Quantity
A	Air Sleeves	2
B	Upper Brackets	2
C	Lower Brackets	2
D	Jounce Upper Bracket	2
E	Low Profile Elbow Fitting	2



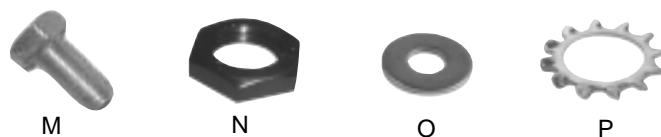
### BRACKET ATTACHING HARDWARE

Item	Description	Quantity
F	Clamp Bar	2
G	3/8"-16 U-Bolts	2
H	Beveled Wedge	2
I	3/8" x 1" Self Tapping Bolts	8
J	3/8" x 1.25" HHCS	2
K	3/8" Nuts	6
L	3/8" Flat Washers	8



### AIR SPRING ATTACHING HARDWARE

Item	Description	Quantity
M	1/2" x 7/8" Hex Head Bolts	2
N	1/2" Hex Jam Nut	2
O	1/2" Flat Washers	2
P	Large Star Washer	2



### AIR LINE ASSEMBLY PARTS LIST

Item	Description	Quantity
AA	Air Line Assembly	1
BB	Tie Strap	6
CC	Valve Caps	2
DD	5/16" Flat Washer	2
EE	Rubber Washer	2
FF	Small Star Washer	2
GG	5/16" Hex Nut	4



## TOOLS NEEDED

$\frac{1}{2}$ " ,  $\frac{9}{16}$ " open-end or box wrenches  
Crescent Wrench  
Ratchet with  $\frac{9}{16}$ " and  $\frac{1}{2}$ " deep well sockets  
 $\frac{5}{16}$ " drill bits (very sharp)  
Heavy Duty Drill  
Torque Wrench

Hose Cutter, Razor Blade, or Sharp Knife  
Hoist or Floor Jacks  
Safety Stands  
Safety Glasses  
Air Compressor, or Compressed Air Source  
Spray Bottle with Dish Soap/Water Solution



**IMPORTANT:** Your vehicle may be equipped with a rear brake proportioning valve. Any type of load assist product could affect brake performance. We recommend that you check with your dealer before installing this type of product. If your vehicle DOES NOT have a rear brake proportioning valve or is equipped with an anti-lock type brake system, installation of a load assist product will have NO EFFECT ON BRAKE SYSTEM PERFORMANCE.

**IMPORTANT:** Failure to maintain correct minimum pressure (or pressure proportional to load), bottoming out, overextension, or rubbing against another component will void the warranty.

**DANGER:** Compressed air can cause injury and damage to the vehicle and parts if it is not handled properly. For your safety, do not try to inflate the air springs until they have been properly secured to the vehicle.

## I. GETTING STARTED

1. Determine the Normal Ride Height. The Normal Ride Height is the distance between the bottom edge of the wheel-well and the center of the hub with the vehicle in the “as delivered” condition. In some cases, Normal Ride Height is not perfectly level.
  - a. Remove unusual loads and examine your vehicle from the side to ensure it is on a level surface.
  - b. If necessary (in cases where your leaf springs are sagging badly), use a jack to raise the rear end so that the vehicle achieves the original “as delivered” ride height.
2. Measure the distance between the center of the hub and the bottom edge of the wheel well (see Figure 1). This is the Normal Ride Height. Enter the measurement below:

NORMAL  
RIDE HEIGHT: \_\_\_\_\_ inches



Figure 1



Figure 2



Figure 3

1. Install 90 degree air swivel fitting (E) to the top of the air spring. Tighten 1 and  $\frac{1}{2}$  turns (Figure 2).
2. Install upper bracket (B) to the top of the air spring by inserting the swivel fitting through the large slot on the bracket (Figure 3).
3. Install star washer (P) and nylon nut (N) to the top of the upper bracket by feeding them through the swivel fitting. Leave loose at this time for later adjustment (Figure 3).
4. Place U-bolt (G) on the top of the lower bracket (C) in the notched location and attach to the bottom of the spring using a hex bolt (M) and flat washer (O). Refer to Figure 4.



Figure 4

## III. ATTACHING THE UPPER BRACKET

1. Remove the jounce bumper and jounce bumper cup from the frame (Figure 5).



Figure 5

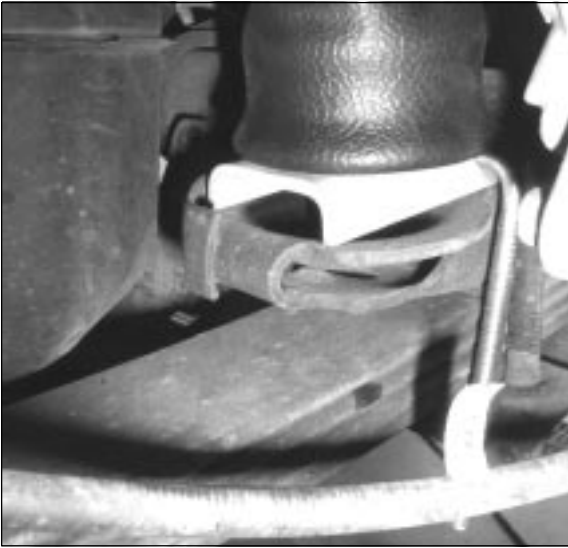


Figure 6

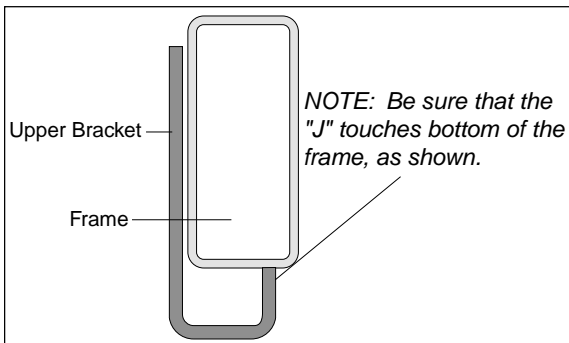


Figure 7



Figure 8

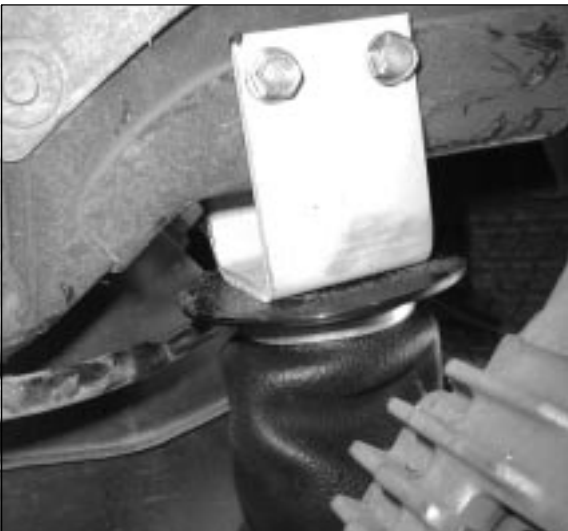


Figure 9

2. Set the assembly over the lower jounce bumper strike plate. Set in place so that the U-bolts straddle the leaf spring (Figure 6).
3. Align the upper bracket on the frame so that both upper and lower brackets are parallel and perpendicular.  
*IMPORTANT: Make sure that the "J" touches the bottom of the frame (Figure 7).*
4. Mark upper mounting holes with a scribe (Figure 8).
5. Align the air spring in and out on the top so it is perpendicular to both brackets. When aligned at the top, carefully pull the upper bracket away from the frame and tighten the nylon nut (N) to 4 ft-lbs. *Do not overtighten.*  
*NOTE: It may be necessary to remove the assembly to tighten the top nut. Keep the top and bottom brackets aligned properly while doing this. It may also be necessary to loosen the bottom bolt and realign both brackets in order to do this step properly.*
6. Centerpunch and drill a  $\frac{5}{16}$ " hole in one of the holes that were previously marked.
7. Set the upper bracket back in place on the frame and install a self tapping bolt (I). *Do not overtighten.*
8. Drill remaining hole and install another self tapping bolt (I). *Do not overtighten.* See Figure 9 for finished installation of upper bracket.

#### IV. ATTACHING THE LOWER BRACKET

1. Insert the U-bolts into the holes in the clamp bar (F) and install the clamp bar so that the short end locks around the lower spring retainer (Figure 10).
2. Attach the clamp bar (F) with two flat washers (L) and two nylon nuts (K). See Figure 11.
3. Tighten the U-bolts securely.



Figure 10

#### V. INSTALLING THE JOUNCE BUMPER

1. Install the OEM jounce bumper cup to the jounce bumper bracket (D) using bolt (J), two washers (L), one wedge (H), and one nut (K). See Figure 12.
2. Tighten the assembly so that the widest part of the wedge faces the rear of the vehicle (Figure 12).
3. Install the jounce bumper back into the cup (Figure 13).
4. Set the assembly on the frame behind the air spring assembly previously installed.

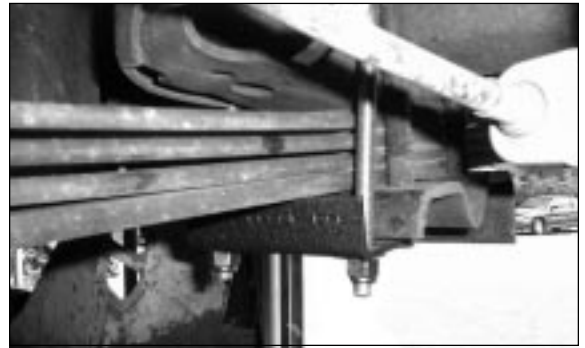


Figure 11

*NOTE: Make sure that the "J" part of the assembly is against the frame.*

5. Move assembly back so that there is no less than 2.25" of clearance between both brackets (Figure 14 and 15).
6. Mark the mounting holes on the frame and remove the assembly.
7. Centerpunch one of the marked mounting holes and drill a  $\frac{5}{16}$ " hole.

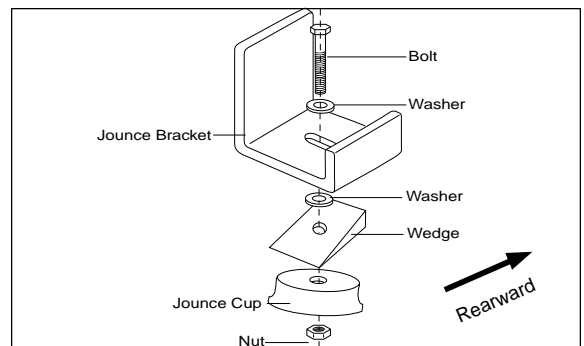


Figure 12



Figure 13



Figure 14



Figure 15



Figure 16

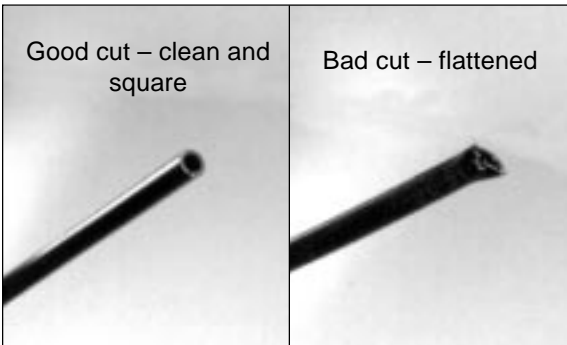


Figure 17a

Figure 17b



Figure 18

8. Set the assembly back in place and install a self tapping bolt (I). *Do not overtighten.* Drill remaining hole and install second self tapping bolt (I). See Figure 15.

## VI. INSTALLING THE AIR LINES

1. Choose a convenient location for mounting the inflation valves. Popular locations for the inflation valve are:
  - a. The wheel well flanges.
  - b. License plate recess in bumper.
  - c. Under the gas cap access door.
  - d. Through license plate itself.

*NOTE: What ever the chosen location is, make sure there is enough clearance around the inflation valves for an air chuck.*

2. Drill a  $\frac{5}{16}$ " hole to install the inflation valves.
3. Cut the air line assembly (AA) in two equal lengths (Figure 16).

*CAUTION: When cutting or trimming the air line, use a hose cutter (Air Lift P/N 10530), a razor blade or a sharp knife. A clean, square cut will ensure against leaks. (Figure 17a). Do not use wire cutters or scissors to cut the air line. These tools may flatten or crimp the air line, causing it to leak around the O-ring seal inside the elbow fitting (Figure 17b).*

4. Place a  $\frac{5}{16}$ " nut (GG) and a star washer (FF) on the air valve. Leave enough of the inflation valve in front of the nut to extend through the hole and have room for the rubber washer (EE), flat washer (DD), and  $\frac{5}{16}$ " nut (GG) and cap (CC). There should be enough valve exposed after installation - approximately  $\frac{1}{2}$ " - to easily apply a pressure gauge or an air chuck (Figure 18).

5. Push the inflation valve through the hole and use the rubber washer (EE), flat washer (DD), and another  $\frac{5}{16}$ " nut (GG) to secure it in place. Tighten the nuts to secure the assembly in place (Figure 19).
6. Route the air line along the frame to the air fitting on the air spring. Keep at least 6" of clearance between the air line and heat sources, such as the exhaust pipes, muffler, or catalytic converter. Avoid sharp bends and edges. Use the plastic tie straps (BB) to secure the air line to fixed, non-moving points along the chassis. Be sure that the tie straps are tight, but do not pinch the air line. Leave at least 2" of slack to allow for any movement that might pull on the air line (Figure 20).
7. Cut off air line leaving approximately 12" of extra air line. A clean square cut will ensure against leaks. Insert the air line into the air fitting. This is a push to connect fitting. Simply push the air line into the 90° swivel fitting until it bottoms out ( $\frac{9}{16}$ " of air line should be in the fitting).

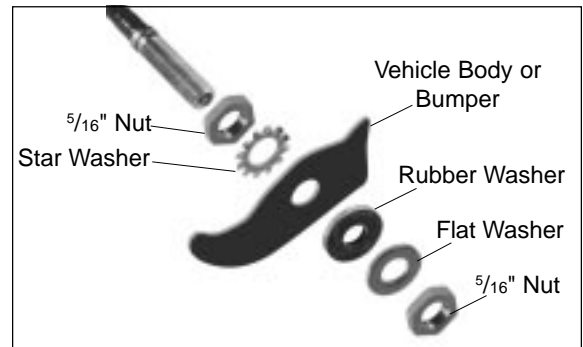


Figure 19

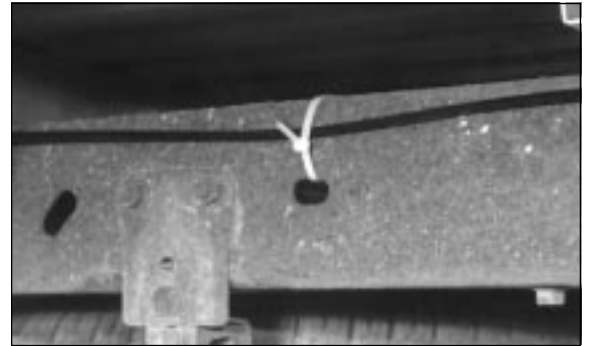


Figure 20

## VII. FINISHING THE INSTALLATION

1. **CAUTION:** Do not let emergency brake cable rub against the flex member of the air spring (Figure 21). It may be necessary wire tie the cable up above the roll plate of air spring (Figures 22 and 23)
2. Return to Section II, Step 1 and repeat entire installation procedures for the remaining side.
3. After both sides are complete, continue by reading Sections VIII through XII.



Figure 21

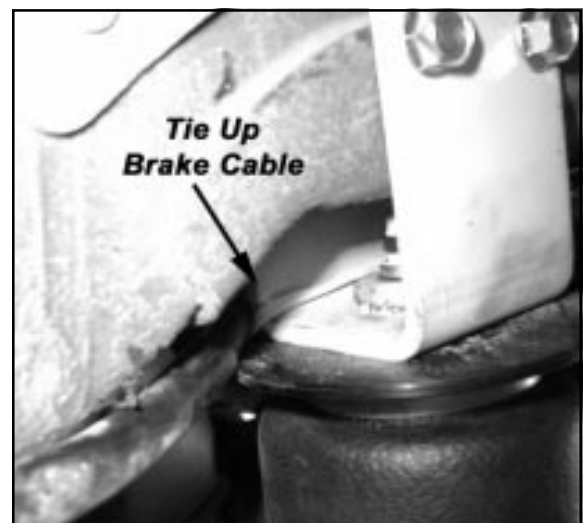


Figure 22

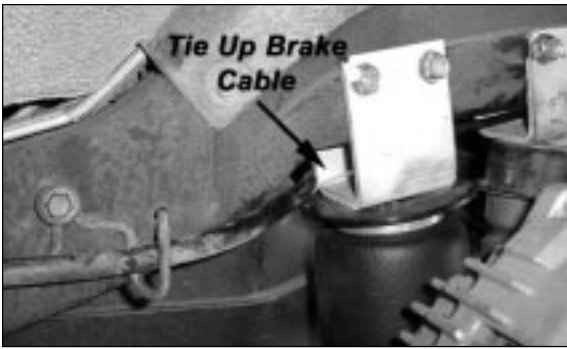


Figure 23



Figure 24

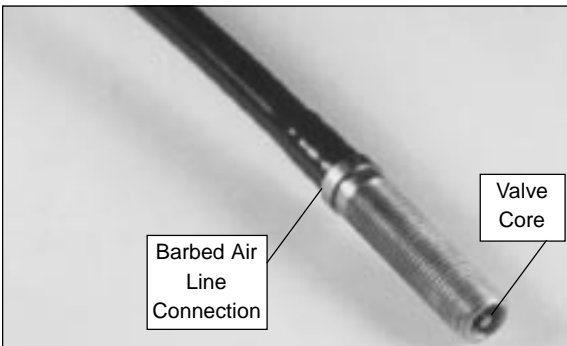


Figure 25

## VIII. CHECKING FOR LEAKS

1. Inflate the air spring to 30 p.s.i.
2. Spray all connections and the inflation valves with a solution of  $\frac{1}{5}$  liquid dish soap and  $\frac{4}{5}$  water to check for leaks (Figure 24). You should be able to spot leaks easily by looking for bubbles in the soapy water.
3. After the test, deflate the springs to the minimum pressure required to restore the Normal Ride Height, but not less than 10 p.s.i.
4. **IMPORTANT:** Check the air pressure again after 24 hours. A 2 to 4 p.s.i. loss after initial installation is normal. Retest for leaks if the loss is more than 5 lbs.

## IX. FIXING LEAKS

1. If there is a problem with the swivel fitting, then:
  - a. Check the air line connection by deflating the spring and removing the line by pulling the collar against the fitting and pulling firmly on the air line. Trim 1" off the end of the air line. Be sure the cut is clean and square. Reinsert the air line into the push-to-connect fitting.
  - b. Check the threaded connection by tightening the swivel fitting another  $\frac{1}{2}$  turn. If it still leaks, deflate the air spring, remove the fitting, and re-coat the threads with thread sealant. Reinstall by hand tightening as much as possible, then use a wrench for an additional two turns.
2. If there is a problem with the inflation valve, then:
  - a. Check the valve core by tightening the it with a valve core tool.
  - b. Check the air line connection (Figure 25) by removing the air line from the barbed type fitting. **CAUTION: Do not cut it off. As this will usually nick the barb and render the fitting useless.** Cut air line off a few inches in front of the fitting and use a pair of pliers or vise-grips to pull/twist the air line off the fitting.
3. If the preceding steps have not resolved the problem, call Air Lift Technical Service at 1-800-248-0892 for assistance.



## X. TROUBLESHOOTING GUIDE

*Problems maintaining air pressure, without on-board compressor.*

1. Leak test the air line connections and threaded connection of the elbow into the air spring (Figure 26). See Section IX to repair.
2. Leak test the inflation valve for leaks at the air line connection or dirt or debris in the valve core (Figure 27). See Section IX for repair.
3. Inspect air lines to be sure it is not pinched. Tie straps may be too tight. Loosen or replace strap. Replace leaking components (Figure 28).
4. Inspect air line for holes and cracks (Figure 29). Replace as needed.
5. A kink or fold in the air line (Figure 30). Reroute as needed.

*You have now tested for all of the most probable leak conditions that can be easily fixed. At this point the problem is most likely a failed air spring - either a factory defect or an operating problem. Please call Air Lift at 1-800-248-0892 for assistance or a replacement air spring.*



Figure 26



Figure 27

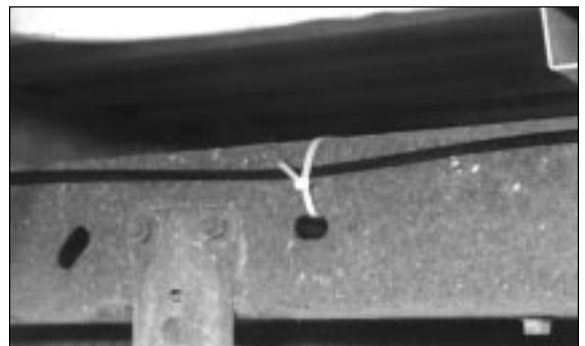


Figure 28



Figure 29



Figure 30

## XI. CHECKLIST

*You can protect your warranty on this product and prevent unnecessary wear by ensuring the following checks have been made:*

### Section I – Installation (To be completed by the installer):

- ☐ 1. Clearance Test - Inflate the air springs to 60 p.s.i. and ensure there is at least  $\frac{1}{2}$  " clearance around each sleeve from anything that might rub against them. Be sure to check the tire, brake drum, frame, shock absorbers and brake cables.
- ☐ 2. Leak Test Before Road Test – Inflate the air springs to 60 p.s.i., check all connections for leaks with a soapy water solution. See pages 8 and 9 of the manual for tips on how to spot leaks. All leaks must be eliminated before the vehicle is road tested.
- ☐ 3. Heat Test – Be sure there is sufficient clearance from heat sources - at least 6" for air springs and air lines. If a heat shield was included in the kit - install it. If there is no heat shield, but one is required, call 1-800-248-0892.
- ☐ 4. Fastener Test – Recheck all bolts for proper torque.  

Torque Guide:  

$\frac{3}{8}$ " Frame Bolts	16 ft–lbs
U-bolt Lock Nuts	16 ft–lbs
- ☐ 5. Road Test – The vehicle should be road tested after the preceding tests. Inflate the springs to 25 p.s.i. (50 p.s.i. if vehicle is loaded). Drive the vehicle 10 miles and recheck for clearance, loose fasteners and/or air leaks.
- ☐ 6. Operating Instructions – If professionally installed, the installer should review the operating instructions on page 14 with the owner. Be sure to provide the owner with all of the paperwork that came with the kit.

### Section II - Post Installation Checklist (To be completed by the owner):

- ☐ 1. Overnight Leakdown Test – Recheck air pressure after vehicle has been used for 24 hours. If pressure has dropped more than 5 p.s.i. then, you have a leak that must be fixed. Either fix the leak yourself (see pages 10 and 11) or return to the installer for service.
- ☐ 2. Air Pressure Requirements – I understand that the air pressure requirements of my air spring system are as follows:

Minimum \_\_\_\_\_ Maximum \_\_\_\_\_

I also understand that I must inflate the air springs until the Ride Height measurement that was recorded on page 3 has been restored. Regardless of load, the air pressure should always be adjusted so that the Ride Height is maintained at all times.

- ☐ 3. Thirty Day or 500 Mile Test. I understand that I must recheck the air spring system after 30 days or 500 miles, whichever comes first. If any part shows signs of rubbing or abrasion, the source should be identified and moved, if possible. If it is not possible to relocate the cause of the abrasion, the air spring may need to be remounted. If professionally installed, the installer should be consulted. Check all fasteners for tightness.

## XII. MAINTENANCE AND OPERATIONS

Minimum Air Pressure	Maximum Air Pressure
10 p.s.i.	100 p.s.i.
<i>Failure to maintain correct minimum pressure (or pressure proportional to load), bottoming out, over-extension, or rubbing against another component will void the warranty.</i>	

By following these steps, vehicle owners will obtain the longest life and best results from their air springs.

1. Check the air pressure weekly.
2. Always maintain Normal Ride Height. Never inflate beyond 100 p.s.i.
3. If you develop an air leak in the system, use a soapy water solution to check all air line connections and the inflation valve core before deflating and removing the air spring. (See page 8.)
4. When increasing load, always adjust the air pressure to maintain the Normal Ride Height. Increase or decrease pressure from the system as necessary to attain Normal Ride Height for optimal ride and handling. Remember that loads carried behind the axle (including tongue loads) require more leveling force (pressure) than those carried directly over the axle.
5. **IMPORTANT:** For your safety and to prevent possible damage to your vehicle, *do not exceed maximum Gross Vehicle Weight Rating (GVWR), as indicated by the vehicle manufacturer.* Although your air springs are rated at a maximum inflation pressure of 100 p.s.i. The air pressure actually needed is dependant on your load and GVWR, which may be less than 100 p.s.i. Check your vehicle owners manual and do not exceed the maximum load listed for your vehicle.
6. Always add air to springs in small quantities, checking the pressure frequently. Sleeves require less air volume than a tire and inflate quickly.
7. *Should it become necessary to raise the vehicle by the frame, make sure the system is at minimum pressure (10 p.s.i.) to reduce the tension on the suspension/brake components. Use of on-board leveling systems do not require deflation or disconnection.*



***Thank you for purchasing Air Lift Products***

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