



INSTALLATION INSTRUCTIONS
GRILL/ BRUSH GUARD PART #1043
1984-05Jeep Cherokee 2/4WD

PARTS LIST

- (1) FRONT BAR
- (2) FRAME MOUNT BRACKETS

Bolts Nuts

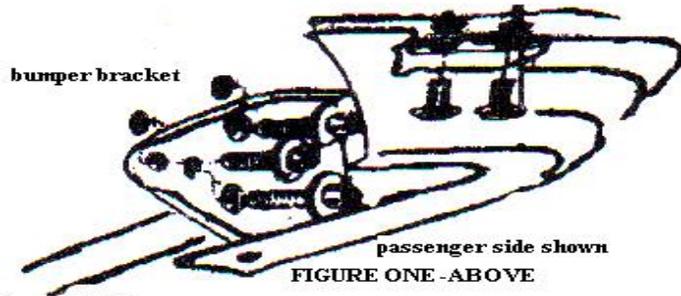
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|-----------------------------|--------------------------|
| (4) 7/16 X 1-1/4" Hex Bolts | (4) 7/16 Nylon Lock Nuts |
| (4) M10-1.5 x 40MM Bolts | (8) 7/16 Washers |
| (4) M10 Washers | (2) Rivets |

Note: On 85-96 models it might not be necessary to remove the bumper skin To gain access to the bumper bolts. The following procedure apply to all models, However there are differences in the bumper so on early models the bar will fit without cutting the bumper skin.

PROCEDURE

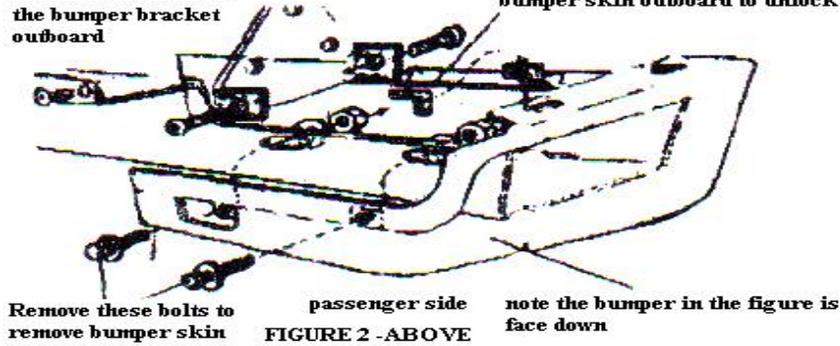
1. Figure 1 illustration the bumper removal procedures. Remove the three bolts securing it to the frame and the two securing it to the side of the fender. Disconnect any wiring or hoses from the bumper and remove completely.
2. Note: the front bar mounts between the frame and the bumper bracket hence the bumper need to slide outboard. To move the bumper bracket the bumper skin has to gain access to the top bumper bolts. Notice there is a rivet joining the center section to the outer ones, this does not need to be remove.
3. Remove the two bottom bolts shown on Figure 2 and the clip shown on top. This will expose the top bumper bolt. Loosen the bottom and top bumper bolts on both sides of the bumper. Re install the bumper, inserting the mounting bracket between the frame and the bumper brackets as shown on Figure 3.
4. To re install the bumper with the mounting brackets use two of the supplied bolts on each side on the front holes and the factory bolts on the rear hole. Push the bracket all the way up and tighten.
5. Once the brackets have been mounted, fasten the bumper bolts and reinstall the bumper skin.
6. In order for the front bar to fit properly the bumper skin needs to be trimmed. Figure 4 shows how to trim the bumper skin. Measure 1 3/4 from the bottom of the hole and make a 1/2" slot.
7. Offer the front bar to the brackets as shown on Figure 3 and fasten using 7/16 hardware.

Remove the factory bolts to remove the bumper. Notice there are five bolts to remove.



loosen the bumper bracket bolt & move the bumper bracket outboard

Once the bottom bolts are removed. Pull the bumper skin outboard to unlock the clip.



mount the mounting bracket between the frame & bumper bracket

