



INSTALLATION INSTRUCTIONS
2007-10 F150 EXPLORER SPORT TRAC
PART # 203019 / 203019-2

PARTS LIST

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|---------------------------|---------------------------|
| (2) SIDE TUBES WITH STEPS | (6) M10 X 100MM HEX BOLTS |
| (2) FRONT MOUNT BRACKETS | (12) M10 X 30MM HEX BOLTS |
| (2) REAR MOUNT BRACKETS | (30) M10 FLAT WASHERS |
| (2) CENTER MOUNT BRACKETS | (30) M10 LOCKING WASHERS |
| (6) SUPPORT TUBES | (12) M10 HEX NUTS |
| (12) M10 X 30MM HEX BOLTS | |

PROCEDURE

1. Begin installation by working on driver side of the vehicle
2. From underneath vehicle, place drivers side front bracket in position as shown in Fig. 1 Attach using hex head bolts supplied with flat washers and lock washers and clips to lower pinch rail and underbody. Place spacer tube in between body and bracket tab and install long 10mm bolts into clip in body hole. Do not fully tighten at this time
3. Attach and secure center and Rear Mount Bracket to vehicle in similar fashion to the front brackets.
4. Attach side bar to brackets using the supplied 8mm head bolts, and washers.
5. Repeat steps 1-4 on Passenger side. Align side bar with vehicle and fully tighten all nuts and bolts.

Fig. 1

