INSTALLATION INSTRUCTIONS

PART#: 2047 FRONT BAR FOR TOYOTA RAV4 01-05

| NO. | Description | Q'ty |
|-----|-------------------------------|------|
| 1 | Front bar | 1 |
| 2 | Mounting bracket Left & Right | 2 |
| 3 | Support bracket Left & Right | 2 |
| 4 | M10×35 Button Head bolt | 2 |
| 5 | M10 Nylock Nut | 2 |
| 6 | 10 Washer | 4 |
| 7 | M8×30 Bolts | 4 |
| 8 | 8 Washers | 4 |

| NO. | Description | Q'ty |
|-----|--------------------------|------|
| 9 | M12×35 Hex Head Bolts | 6 |
| 10 | M12×50 Hex Head Bolts | 2 |
| 11 | M12 Nylock Nuts | 8 |
| 12 | 12 Washers | 16 |

ASSEMBLY

BEFORE ANY ASSEMBLING CHECK OUT ALL PARTS

- 1. Remove the sump cover from the underside of the vehicle.
- 2. Install the lower brackets next to the towing rings.
- 3. If you bracket horse Grille Guard to the lower brackets and fasten with M12 bolts, washers and unlock nuts. Secure loosely.
- 4. Align grille guard and tighten all hardware.

