



Installation Instructions Front Bar Part # 2048

2001-04 Toyota Sequoia 2/4WD

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|--------------------|--------------------------|
| 1 – Front Bar | 6 – ¼ x ¾ screws |
| 2 – Top Brackets | 6 – ¼ Hex Nylock Nuts |
| 2 – Frame Brackets | 6 – 7/16 x 1 ¼ Hex bolts |
| 6 – 7/16 Hex nuts | 14 – 7/16 Flat washers |

Installing the Top Brackets

- 1) Open vehicle front hood to get the existing hole (located top left and top right). The bolt pattern on the top brackets will be positioned in manner shown in illustration (passenger side shown). Attach top brackets using the ¼ x ¼ “ screws. Hand tighten as you may have to move brackets around.

Installing the frame brackets

- 2) Remove factory tow hooks (but do not discard the factory bolts). The bolt pattern on the frame mounting brackets will be positioned in manner shown in the illustration (passenger shown). Attach frame brackets using the factory bolts.

Installing the Front Bar

- 3) Line up the three holes on the lower portion of the front bar with the three holes on the frame brackets (outer edge) using the 7/16 x 1 ¼ hex bolts, 7/16 hex nuts and 7/16 flat washers to fasten the front bar to the frame brackets. Top portion of the front bar will line up with the holes on the center brush guard plate (under) using the ¼ x ¾ screws and ¼ hex nylock nuts to fasten the front bar.
- 4) Remove the revets located underneath the vehicle in order to install the L-support brackets. Attach L-support brackets using the ¼ x ¾ screws and ¼ hex nylock nuts and 7/16 x 1 ¼ hex bolts, 7/16 hex nuts, 7/16 flat washers (use same 7/16 x 1 ¼ hex bolts attaching frame brackets to front bar)
- 5) Once the front bar is attached to all mounting brackets align the left and right side of the front bar to the bumper and tighten all fasteners.

Note: It is advisable to re-check all fasteners for tightness after one week.

