

INSTALLATION INSTRUCTIONS

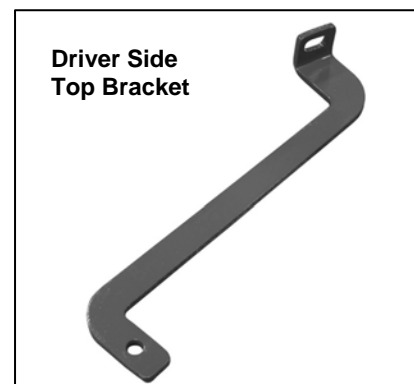
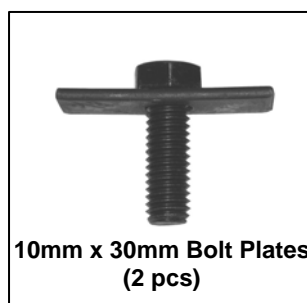
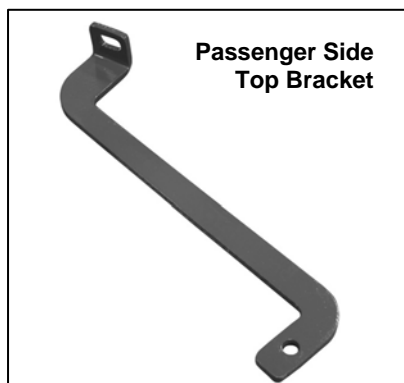
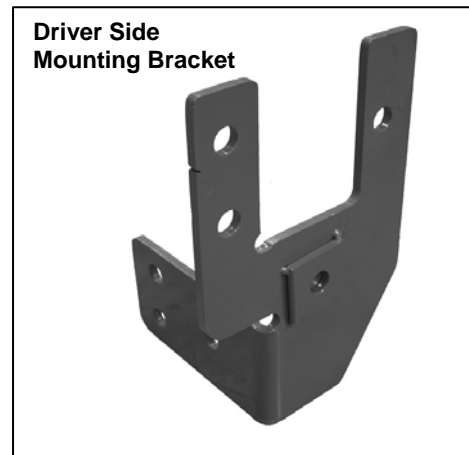
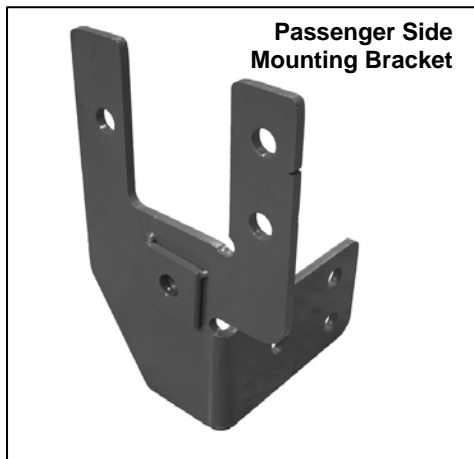
GRILLE GUARD

05-10 TOYOTA TACOMA

PART NUMBER 2054

PARTS LIST:

1	Grille Guard	6	12-1.75mm x 35mm Hex Head Bolts
1	Driver/Left Mounting Bracket	2	12-1.75mm x 120mm Hex Head Bolts
1	Passenger/Right Mounting Bracket	8	12mm Nylock Nut
1	Driver/Left Top Bracket	16	12.5mm ID x 30.1mm OD x 3.1mm Flat Washers
1	Passenger/Right Top Bracket	2	10mm x 25mm Button Head Bolts
2	10-1.50mm x 30mm "T" Bolts (plate 19x56x5mm)	4	10mm Nylock Nuts
		4	10.2mm OD x 26mm OD x 3.1mm Flat Washers



PROCEDURE:

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DO NOT ATTEMPT INSTALLATION ALONE; PERSONAL INJURY OR DAMAGE TO THE TRUCK MAY RESULT.**
2. Starting on the driver side remove the three existing nuts that hold the bumper support frame to the vehicle frame **(Figure 1)**.
3. Attach the upper holes on the driver side Mounting Bracket with existing nuts. To attach the lower hole on the Mounting Bracket use the included (1) 12mm x 120mm Hex Head Bolt, (1) 12mm Nylock Nut, and (2) 12mm Flat Washers **(Figure 1)**.
4. Repeat steps 2 & 3 for passenger side.
5. Locate one factory hole on each side of the radiator support, then insert from the top of the radiator support (1) 10mm Bolt Plate into each hole **(Figure 2)**
6. Slide the driver side Top Bracket through the plastic grille opening with 90° bend towards the front and side of the vehicle **(Figure 3)**. Attach the inner mounting location of the Top Bracket to already inserted Bolt Plate using the included (1) 12mm Flat Washer, and (1) 12mm Nylock Nut **(Figure 4)**.
7. With help position the Grille Guard on the inside of Mounting Brackets. Use the included (6) 12mm x 35mm Hex Head Bolts, (6) 12mm Nylock Nuts, and (12) 12mm Flat Washers to attach Grille Guard to Mounting Brackets **(Figure 1)**.
8. Proceed to attach the Top Brackets on the inner edge of the Grille Guard using the included (2) 10mm x 25mm Button Head Bolts, (2) 10mm Nylock Nuts, and (2) 10mm Flat Washers.
9. Align the Grille Guard properly; and then tighten all hardware at this time.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Grille Guard.

For gloss black finishes: Mild soap may be used to clean the Grille Guard.

Driver Side Shown

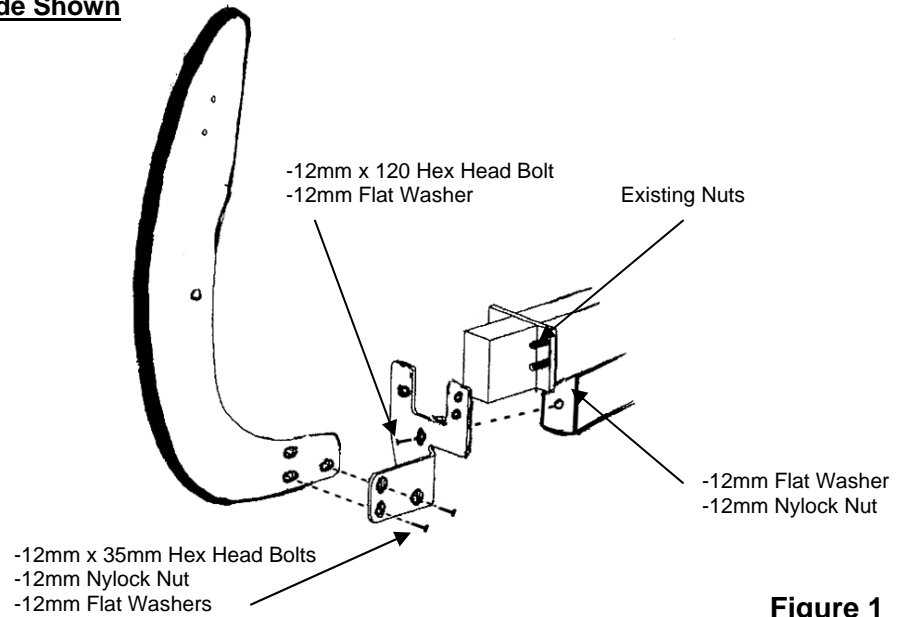


Figure 1

(Passenger Side Installation Shown Below)

