



INSTALLATION INSTRUCTIONS

GRILL/ BRUSH GAURD PART #2055

2005 Toyota Sequoia 2/4WD

PARTS LIST

(2) FRAME MOUNT BRACKETS

(2) Top Support Brackets

Bolts Nuts

(6) 7/16 x 1-1/4 Hex bolts

(12) 7/16 Washers

(2) 3/8 x 1" Button Bolts

(2) 3/8 Nylon Nuts

(6) 7/16 Nylon Nuts

(2) 3/8 Washers

(6) 3/8 x 1" Hex Bolts

(6) 3/8 Washers

(2) 3/8 Nut Plates

PROCEDURE

Installing The Top Bracket

1. Open the Vehicle hood to access the existing holes (located top left and top right) The bolt pattern on the top bracket will positioned in manner shown in illustration (passenger side shown) attach top brackets using the 3/8 x 1" hex bolts. Hand tightens as you may have to move brackets around.

Installing The Frame Brackets

2. Remove factory tow hooks (but do not discard the factory bolts) the bolt pattern on the frame mounting brackets will be positioned in manner shown in illustration (passenger side shown) attach frame brackets using the factory bolts

Installing The Front Bar

3. Line up the three holes on the lower portion of the bar with the three holes on the frame brackets (outer edge) using the 7/16 x 1-1/4 hex bolts 7/16 hex nuts and 7/16 flat washers to fasten the front bar to the frame brackets. Top portion of the front bar will line up with the washers to fasten the front bar.
4. Once the front bar is attached to all mounting brackets, Align the Left and Right side of the bar to the bumper and tighten all fasteners.

Note: It is advisable to re-check all fasteners for tightness after one week.

PASSENGER SIDE SHOWN

OPEN VEHICLE HOOD TO ACCESS EXISTING HOLE

