INSTALLATION INSTRUCTIONS

224013/224013-2 2000-11 Silverado HD crew cab 2000-11 Sierra HD crew cab

Ωty	Description		Qty	Description
1	Driver/Left Sidebar		1	Driver/Left Rear Mounting Bracket
1	Passenger/Right Sidebar		1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket		12	10mm x 30mm Hex head Bolts
1	Passenger/Right Front Mounting Brad	cket	12	10mm Flat washers
1	Driver/Left Middle Mounting Bracket		12	10mm Lock washers
1	Passenger/Right Middle Mounting Bra	acket		
	senger/Right ht Mounting :ket	Si	ide Mi	nger/right liddle Passenger/ Right Bracket Bracket
		1		
			-	
	ve/left Side	Drive/left		
Fro		Drive/left Middle Mount Br	t Side	Driver/ Left Rear
Fro	ont	Middle	t Side	e Driver/ Left Rear

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Starting at the Passenger/Right side-front of the vehicle, remove the front factory body bolt & washer From the list above select the Passenger/Right side front mounting bracket and secure to vehicle with factory Hex Bolt,12mm Flat Washer, & Lock Washers (Fig 1). Snug but do not tighten hardware at this time.
- 3. Moving to the Passenger/Right side middle of the vehicle, remove the front factory body bolt & washer. From the list above select the Passenger/Right side Middle mounting bracket and secure to vehicle with factory Hex Bolt, Flat Washer, Lock Washers (Fig 2). Snug but do not tighten hardware at this time.

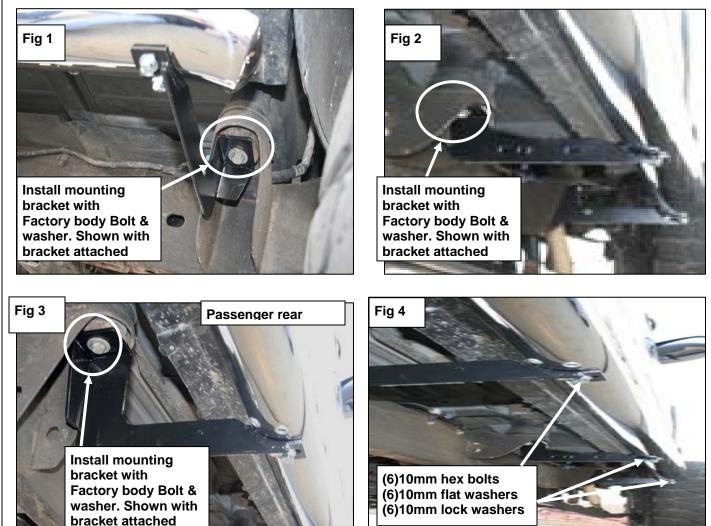
- 4. Remove the passenger/Right side rear factory body bolt, from the list above select the Passenger/Right side rear mounting bracket and secure it with factory Hex Bolt, Flat Washer, Lock Washers (Fig 3) Shows bracket attached. Snug but do not tighten hardware at this time.
- Select the Passenger/Right side sidebar and secure it to all mounting brackets with the (6) 10mm x 30mm hex bolts, (6) 10mm lock washer, and (6) 10mm flat washer. (Fig 4) shows side bar attached to all brackets, Snug but do not tighten hardware at this time.
- 6. Level and align Sidebar properly; then tighten all hardware at this time.
- 7. Repeat steps 2-6 for Driver/left sidebar.
- 8. Do periodic inspections to the installation to make sure all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Product.

For gloss black finishes: Mild soap may be used to clean the Product.

FRONT PASSENGER SIDE



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