## **INSTALLATION INSTRUCTIONS**

## 224013/224013-2 2000-11 Silverado HD crew cab 2000-11 Sierra HD crew cab

| Ωty | Description                         |                                  | Qty    | Description  |
|-----|-------------------------------------|----------------------------------|--------|--|
| 1   | Driver/Left Sidebar                 |                                  | 1      | Driver/Left Rear Mounting Bracket                        |
| 1   | Passenger/Right Sidebar             |                                  | 1      | Passenger/Right Rear Mounting Bracket                    |
| 1   | Driver/Left Front Mounting Bracket  |                                  | 12     | 10mm x 30mm Hex head Bolts                               |
| 1   | Passenger/Right Front Mounting Brad | cket                             | 12     | 10mm Flat washers  |
| 1   | Driver/Left Middle Mounting Bracket |                                  | 12     | 10mm Lock washers  |
| 1   | Passenger/Right Middle Mounting Bra | acket                            |        |  |
|     | senger/Right<br>ht Mounting<br>:ket | Si                               | ide Mi | nger/right<br>liddle Passenger/ Right<br>Bracket Bracket |
|     |                                     | 1                                |        |  |
|     |                                     |                                  | -      |  |
|     | ve/left Side                        | Drive/left                       |        |  |
| Fro |                                     | Drive/left<br>Middle<br>Mount Br | t Side | Driver/ Left Rear  |
| Fro | ont                                 | Middle                           | t Side | e Driver/ Left Rear                                      |

## PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Starting at the Passenger/Right side-front of the vehicle, remove the front factory body bolt & washer From the list above select the Passenger/Right side front mounting bracket and secure to vehicle with factory Hex Bolt,12mm Flat Washer, & Lock Washers (Fig 1). Snug but do not tighten hardware at this time.
- 3. Moving to the Passenger/Right side middle of the vehicle, remove the front factory body bolt & washer. From the list above select the Passenger/Right side Middle mounting bracket and secure to vehicle with factory Hex Bolt, Flat Washer, Lock Washers (Fig 2). Snug but do not tighten hardware at this time.

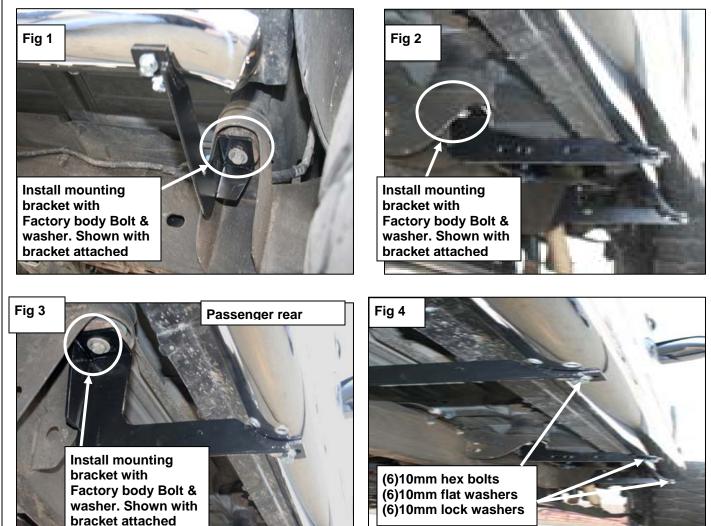
- 4. Remove the passenger/Right side rear factory body bolt, from the list above select the Passenger/Right side rear mounting bracket and secure it with factory Hex Bolt, Flat Washer, Lock Washers (Fig 3) Shows bracket attached. Snug but do not tighten hardware at this time.
- Select the Passenger/Right side sidebar and secure it to all mounting brackets with the (6) 10mm x 30mm hex bolts, (6) 10mm lock washer, and (6) 10mm flat washer. (Fig 4) shows side bar attached to all brackets, Snug but do not tighten hardware at this time.
- 6. Level and align Sidebar properly; then tighten all hardware at this time.
- 7. Repeat steps 2-6 for Driver/left sidebar.
- 8. Do periodic inspections to the installation to make sure all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Product.

For gloss black finishes: Mild soap may be used to clean the Product.

## FRONT PASSENGER SIDE



Page 2 of 2

2/23/2011)