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## KT09118 / KT09115 Toyota 2003-04 4-Runner 1.5" Rear Coil Spring Spacer Instructions

1. Jack up rear end and place jack stands under frame allowing rear suspension to move up and down freely.
2. Disconnect lower shock mount bolts/nuts so that the rear axle droops and the coil springs become loose.
3. Disconnect the pan-hard bar at the drivers side if the axle.
4. Remove the coil spring and the coil spring isolator/bump-stop.
5. Install the isolator/bump-stop into the new coil spring spacer and then onto the frame. Install the coil spring in between the coil spring spacer and the axle. (Note: you may have to pry the coil spring onto the axle pad.)
6. Jack up the rear suspension so that the coil spring seats into the coil spring spacer and on the axle pad. Reconnect the lower shocks mount bolts/nuts and reconnect the pan-hard bar.
7. Jack up the rear of the vehicle, remove the jack stands and lower the vehicle. Recheck all bolts/nuts after 500 miles for tightness.



**BOM**  
**M03531 X 2 REAR SPACER**

