

INSTALLATION INSTRUCTIONS AND PARTS LIST

FOR MOUNTING ALL D9431, D9532 AND D98324 SST & TB SERIES NERF BARS ON:
1994 AND NEWER DODGE REGULAR CAB PICKUPS
1995 AND NEWER DODGE EXTENDED CAB PICKUPS
1998 AND NEWER DODGE EXTENDED CAB 4 DOOR PICKUPS

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. NERF BAR TUBES AND MOUNTING BRACKETS (ITEM #1 & 2) ARE PRE-ASSEMBLED TO MATCH THE VEHICLE BODY MOUNTING LOCATIONS. IF ANY ADDITIONAL ADJUSTMENT SHOULD BE REQUIRED, THIS CAN BE ACCOMPLISHED BY LOOSENING THE PRE-TORQUED 1/2 IN. HEX HEAD BOLT THAT RETAINS THE MOUNTING BRACKET TO THE NERF BAR.
 - 2.1 IF THE PRE-TORQUE ON THE 1/2-13 X 2.00 IN. LONG BOLT IS BROKEN, THE BOLT MUST BE RE-TORQUED TO 65 LB. FT.
3. REMOVE THE FOUR (4) APPLICABLE BODY MOUNTING BOLTS FROM THE VEHICLE. (THESE ARE M12-1.75 METRIC BOLTS THAT REQUIRE A 19 MM WRENCH FOR REMOVAL).
 - 3.1 THESE BOLTS ARE NOT REUSED IN THIS INSTALLATION.
 - 3.2 THE BODY MOUNTING STEEL WASHER PLATE / RUBBER CUSHIONS ARE REUSED BETWEEN THE BODY MOUNT AND THE NERF BAR MOUNTING BRACKET.
4. ASSEMBLE FASTENERS ON THE HANGER TEE BOLTS AS FOLLOWS:
 - 4.1 ON THE FRONT 7.00" LONG HANGER TEE BOLT (ITEM #3).
 - 4.1.1 ASSEMBLE THE FRONT ANGLE CLIP (ITEM #8) AND KEPS NUT (ITEM #10) AS SHOWN. (TEETH OF THE KEPS NUT TOWARDS AND TO WITHIN APPROX. 1.50" OF THE TEE BOLT HEAD).
 - 4.1.2 ASSEMBLE ONE KEPS NUT (ITEM #10) AS SHOWN, WITH THE TEETH TOWARDS THE END OPPOSITE THE TEE BOLT HEAD AND APPROX. 4.00" UP ON THE HANGER TEE BOLT THREADS.
 - 4.2 ON THE REAR 7.50" LONG HANGER TEE BOLT (ITEM #4).
 - 4.2.1 ASSEMBLE THE REAR ANGLE CLIP (ITEM #9) AND KEPS NUT (ITEM #10) AS SHOWN. (TEETH OF THE KEPS NUT TOWARDS AND TO WITHIN APPROX. 1.50" OF THE TEE BOLT HEAD).
 - 4.2.2 ASSEMBLE ONE KEPS NUT (ITEM #10) AS SHOWN, WITH THE TEETH TOWARDS THE END OPPOSITE THE TEE BOLT HEAD AND APPROX. 4.00" UP ON THE HANGER TEE BOLT THREADS.
5. INSTALL THE HEAD OF THE FRONT AND REAR HANGER TEE BOLTS IN THE OBOUNDED HOLES IN THE INCLINED SURFACE OF THE BODY STIFFENERS SO THAT THE HEAD OF THE HANGER TEE BOLT IS ORIENTATED AS SHOWN. NEXT, TIGHTEN THE UPPER KEPS NUTS FINGER TIGHT SO THAT THE ANGLE CLIPS ARE PULLED UP UNDER THE BODY STIFFENERS. (POSITION THE CLIPS AS SHOWN SO THAT THE BOTTOM SURFACE OF THE CLIP IS HORIZONTAL).

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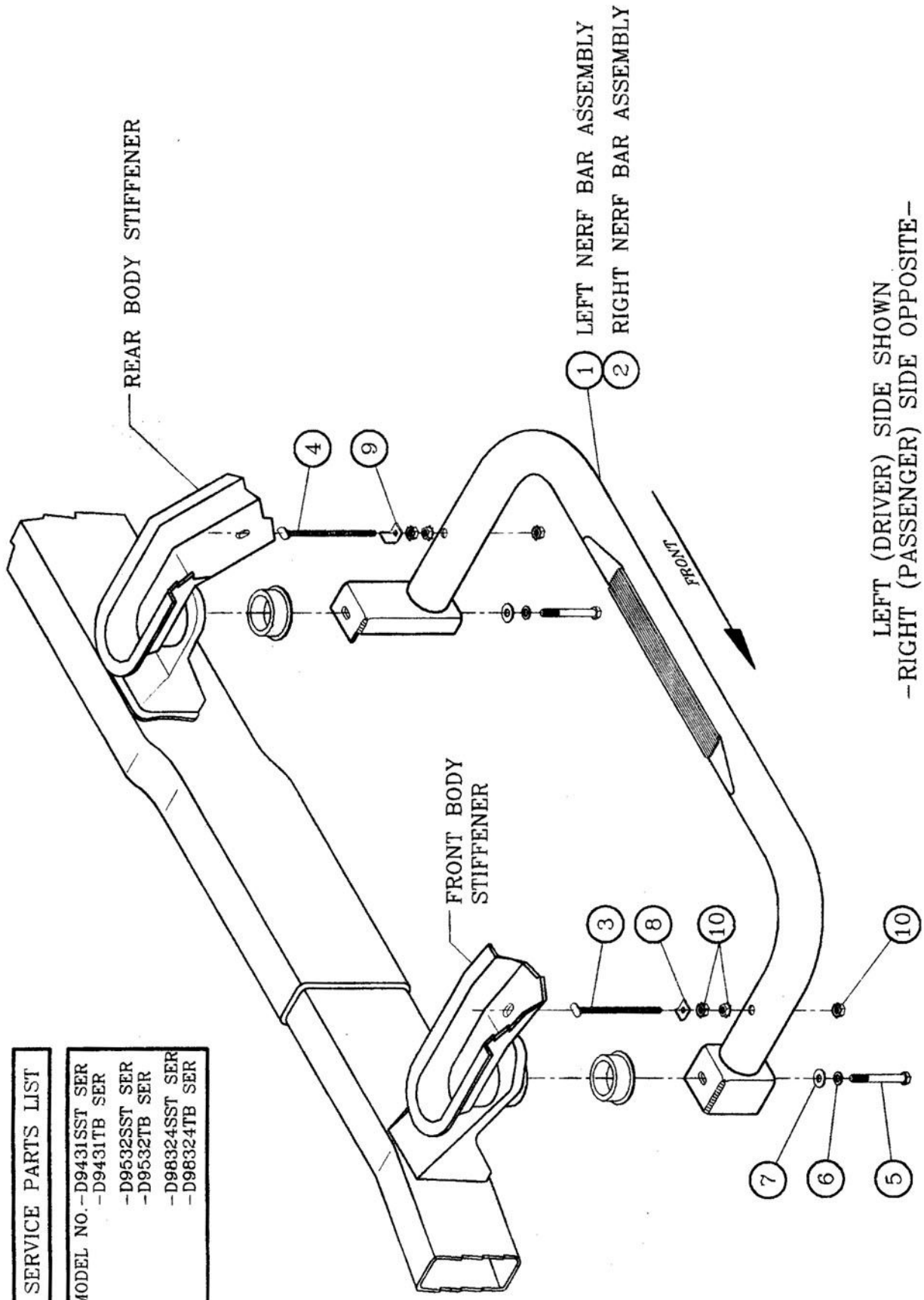
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6. POSITION THE NERF BAR ASSEMBLY UP UNDER THE BODY MOUNTS.
 - 6.1 AS THE ASSEMBLY IS LIFTED UP UNDER THE MOUNTS, INSERT THE HANGER TEE BOLTS THRU THE CLEARANCE HOLES IN THE NERF BAR.
 - 6.2 INSTALL A KEPS NUT (ITEM #10) TO THE BOTTOM OF THE HANGER TEE BOLT. (THIS WILL HOLD THE NERF BAR IN POSITION FOR THE NEXT STEP).
 - 6.3 INSTALL THE M12-1.75 X 120MM (APPROX. 4.75") HEX HEAD BOLT (ITEM #5), 1/2" LOCK WASHER (ITEM #6) AND 1/2" FLAT WASHER (ITEM #7) UP THRU THE HOLE IN THE MOUNTING BRACKET AND THE BODY MOUNTING WASHER/CUSHION AS SHOWN. TORQUE THE M12-1.75 X 120 MM HEX BOLT TO 45 LB. FT.
7. INSURE THAT THE NURF BAR MATCHES THE BODY LINES OF THE VEHICLE FORE AND AFT.
 - 7.1 TIGHTEN THE UPPER KEPS NUT INSTALLED PER INSTRUCTION #4.1.1 & #4.2.1 TO 8 LB FT.
 - 7.2 SCREW THE KEPS NUT INSTALLED PER INSTRUCTION #4.1.2 AND #4.2.2 DOWN FINGER TIGHT ON TOP OF THE NERF BAR TUBE.
 - 7.3 TIGHTEN THE BOTTOM KEPS NUT TO 8 LB FT.

ITEM	PART NO.	QTY	DESCRIPTION
1	548953	1	NERF BAR/BRKT ASSY- LH,SST,D9431SST
2	548954	1	NERF BAR/BRKT ASSY- RH,SST,D9431SST
1	548104	1	NERF BAR/BRKT ASSY- LH,STL,BLK,D9431TB
2	548105	1	NERF BAR/BRKT ASSY- RH,STL,BLK,D9431TB
1	548978	1	NERF BAR/BRKT ASSY- LH,SST,D9532SST
2	548979	1	NERF BAR/BRKT ASSY- RH,SST,D9532SST
1	548139	1	NERF BAR/BRKT ASSY- LH,STL,BLK,D9532TB
2	548140	1	NERF BAR/BRKT ASSY- RH,STL,BLK,D9532TB
1	549028	1	NERF BAR/BRKT ASSY- LH,SST,D98324SST
2	549029	1	NERF BAR/BRKT ASSY- RH,SST,D98324SST
1	548191	1	NERF BAR/BRKT ASSY- LH,STL,BLK,D98324TB
2	549192	1	NERF BAR/BRKT ASSY- RH,STL,BLK,D98324TB
3	548116	2	BOLT- TEE,WELDMENT,3/8-16 X 7.00 LG
4	548120	2	BOLT- TEE,WELDMENT,3/8-16 X 7.50 LG
5	103440	4	BOLT- HEX HEAD CAP,M12-1.75 X 120 MM
6	100121	4	WASHER- LOCK,1/2 IN.
7	100118	4	WASHER- FLAT,1/2 IN.
8	548118	2	ANGLE CLIP-FRONT
9	548122	2	ANGLE CLIP-REAR
10	103462	12	NUT- KEPS,EXTERNAL TOOTH,3/8-16

SERVICE PARTS LIST

MODEL NO. -	D9431SST SER
	-D9431TB SER
	-D9532SST SER
	-D9532TB SER
	-D98324SST SER
	-D98324TB SER



LEFT (DRIVER) SIDE SHOWN
 -RIGHT (PASSENGER) SIDE OPPOSITE-