

OPEN FIRST!!



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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Parts list for Master set # 3.18109 73-80 CHEVY/GMC 2WD/ 1/2 TON STANDARD CAB PICK-UP

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Transmission mount set: 3.1108

- 1 - 1036 mount
- 1 - 15.08.10.39 backing plate
- 2 - 15.03.48.39 (7/16" lockwasher)
- 4 - 15.03.42.39 (7/16" flat washer)
- 2 - 15.05.30.39 (7/16"-14 x 1" bolt)
- 1 - 17112 installation instructions

Front end control arm bushing set: 3.3161

- 4 - 3240 lower control arm bushings
- 4 - 15.10.49.39 (1.187" O.D. x 1.00" I.D. x 2.450" sleeve)
- 4 - 15.02.22.39 ("V" shells)
- 4 - 3034 upper control arm bushings
- 4 - 15.10.19.39 (1.00" O.D. x .750" I.D. x 1.90" sleeve)
- 4 - 15.02.19.39 ("S" shells)
- 1 - 17111 installation instructions

Rear leaf spring & shackle bushing set: 3.2106 With 1-1/2" O.D. Frame Shackle (1-1/2 Main Eye)

- 12 - 2004 spring bushings
- 6 - 15.10.08.39 (.750" O.D. x .562" I.D. x 3.00" sleeve)
- 1 - 17040 installation instructions

Body mount set: 3.4109

Must reuse all factory hardware.

- 4 - 4010 bushings (bottom, position #2 & #3)
- 4 - 4011 bushings (top, position #2 & #3)
- 4 - 15.10.15.39 (7/8" O.D. x 11/16" I.D. x 2.30" sleeve)
- 4 - 15.03.12.39 (2.00" O.D. x .562" I.D. washer)
- 4 - 15.03.11.39 (3.00" O.D. x .562" I.D. washer)
- 2 - 4025 bushings (top, position #1)
- 2 - 4026 bushings (bottom, position #1)
- 2 - 15.10.59.39 (.875" O.D. x .750" I.D. x 1.500" sleeve)
- 2 - 15.03.14.39 (2.500" O.D. x .500" I.D. washer)
- 2 - 15.03.12.39 (2.00" O.D. x .562" I.D. washer)
- 1 - 17042 installation instructions

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

Front greaseable sway bar bushing and endlink set (1-1/16" bar): 3.5175

- 2 - 5352 greaseable bushings (1-1/16" bar)
- 2 - 15.08.16.39 greaseable bushing brackets
- 2 - 5062 bar bushings (1-1/16" bar)
- 2 - 15.08.06.39 bushing brackets
- 8 - 15.03.23.39 (.702" O.D. x .402" I.D. washer)
- 1 - 17145 installation instructions
- 1 - 17151 installation instructions

Tie rod boot set: 2 ea 9.13119

- 4 - 13007 tie rod boots

Grease:

- 1 - 9.11113 grease tub

Additional parts available for your vehicle:

Shock boot set: # 9.8130

Fits most aftermarket shocks (sold in pairs)

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

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