



## INSTALLATION INSTRUCTIONS

SIDE BAR PART #202001/202001-2  
1997- 2004 TOYOTA TACOMA EXT- CAB 2/4WD

### **PARTS LIST**

- |                               |                          |
|-------------------------------|--------------------------|
| (2) SIDE TUBES WITH STEPS     | (4) 3/8" LOCK NUTS       |
| (2) FRONT MOUNT BRACKETS      | (6) 8.8mm HEX HEAD BOLTS |
| (2) REAR MOUNT BRACKETS       | (14) 8mm FLAT WASHERS    |
| (12) 3/8" x 1" HEX HEAD BOLTS | (8) 8mm LOCK NUTS        |
| (12) 3/8" FLAT WASHERS        |                          |

### **PROCEDURE**

1. Begin installation by working on driver side of the vehicle (refer to Figure 1.1).
2. Attach and secure Rear Mount Bracket to vehicles floorboard tab using (1) 3/8" x 1" bolt, (1) 3/8" flat washer and (1) 3/8" lock nut, for middle hole. Use (1) 8.8mm bolt, (2) 8mm flat washers, and (1) 8mm lock nut for each outer hole and hand tighten.
3. Attach and secure Front Mount Bracket to vehicles floorboard tab and factory stud in same manner as the rear, but place (1) 8mm flat washer and (1) 8mm lock nut onto factory stud.
4. Attach Side Tube to Front and Rear Brackets using (2) 3/8" x 1" bolts and (2) 3/8" flat washers for each bracket, and hand tighten. Adjust Side Tube so that it is level and centered, and tighten all bolts to complete the driver-side assembly.
5. Repeat process for passenger side of vehicle to complete installation.

Figure 1.1 – Driver-Side Front View

