

Step Bar Installation Instructions: Part Numbers 203038/203038-2

1966-77 Ford Bronco

Content List: (Qty)

(1) LH step Bar – long leg of bar to front of vehicle	(14) 10mm-40 hex head bolts
(1) RH step Bar – long leg of bar to front of vehicle	(14) 10mm lock washers
(2) Front mounting brackets	(14) 10mm hex nuts
	(22) 10mm flat washers
	(2) 5/8 nuts
	(2) 16mm lock washers

Instructions:

1. Read instructions completely before proceeding with installation.
2. To help identify the LH and RH step bar, notice the difference in length of the step bar mounting legs. When installed, the long leg is positioned to the front of the vehicle.
3. Assemble the front mounting bracket to the front leg of step bar using 4 each of the 10mm-40mm hex head bolts, 10mm lock washers and 10mm hex nuts. Position the front mounting bracket so that the offset portion of the front mounting bracket points toward the frame (see illustration). Tighten bolts.
4. Remove the nut from the front leaf spring bolt on the rear leaf spring. Install the rear leg of the step bar to the leaf spring bolt and secure with the 5/8 nut and 16mm lock washer. Snug the nut in place, but leave loose enough to allow the bar to pivot freely.
5. Raise the front leg of step bar up and position the bar so the distance between the body and the step bar should be the same at the front and rear. With bar in position, mark the location of the three upper mounting holes on the forward face of the front body mount.
6. Lower front leg of step bar. Drill three 10mm holes, as marked in step 5, into the forward face of the front body mount.
7. Raise the front leg of the step bar and attach the front mounting bracket to front body mount using 3 each of the 10mm-40mm hex head bolts, 10mm flat washers, 10mm lock washers and 10mm hex nuts.
8. Tighten all fasteners completely.
9. Repeat procedure for the opposite side.

10. Check fasteners periodically. Re-tighten as necessary.