

# INSTALLATION INSTRUCTIONS

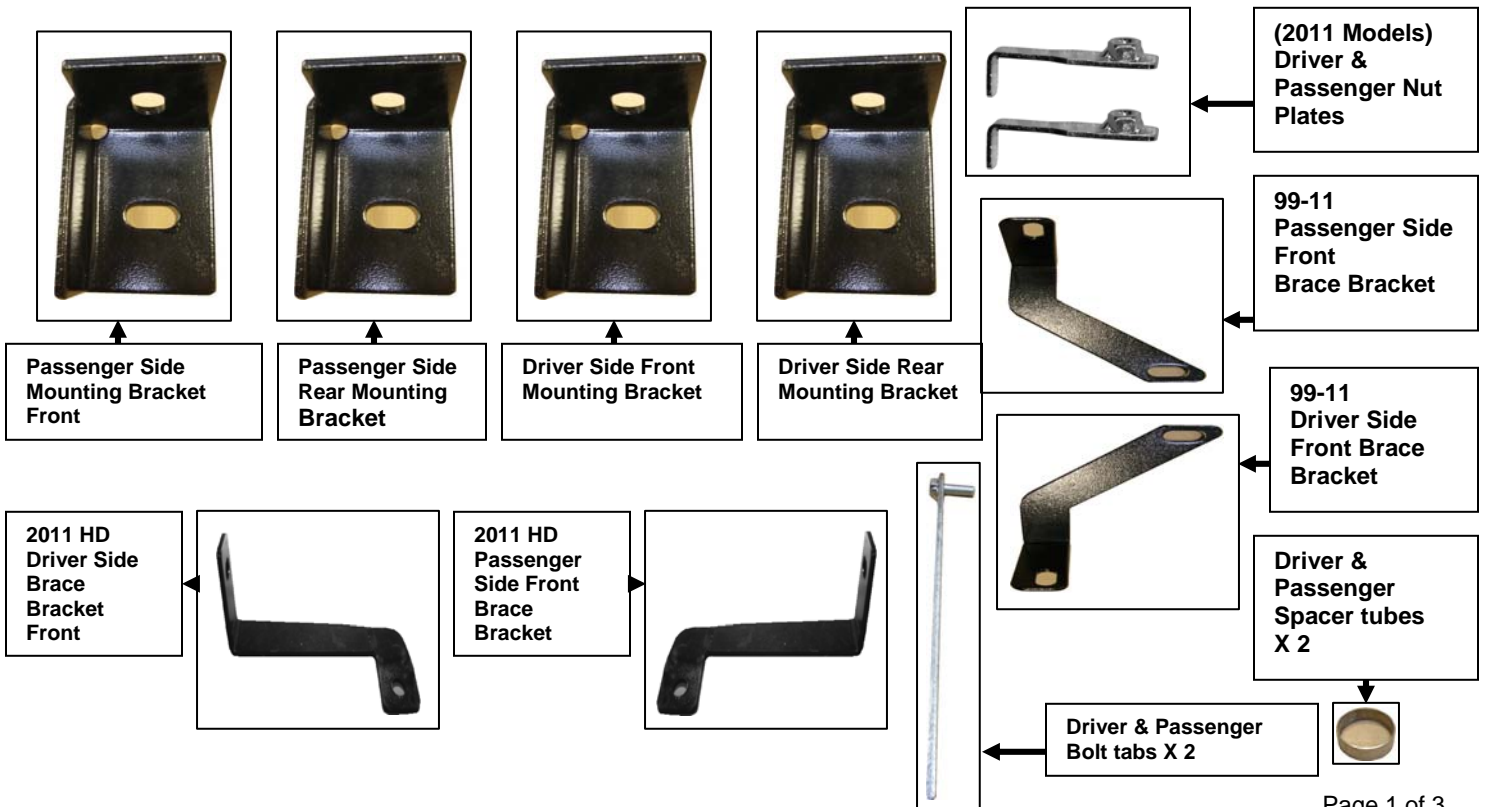
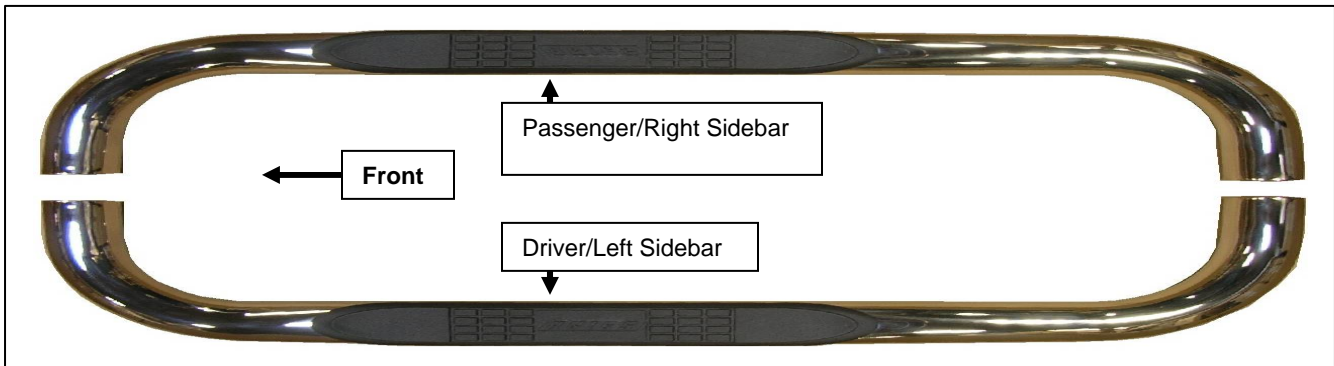
**99-11 CHEVY SILVERADO REG CAB / 01-11 CHEVY HD REG CAB**

**99-11 GMC SIERRA REG CAB / 01-11 GMC SIERRA HD REG CAB**

**PART # 204017 / 204017-2**

## PARTS LIST:

|   |  |   |  |
|---|--|---|--|
| 1 | Driver/Left Sidebar                                  | 2 | Spacer tubes                                 |
| 1 | Passenger/Right Sidebar                              | 4 | 12mm x 65mm Hex Bolts                        |
| 1 | Driver/Left Front Mounting Bracket                   | 4 | 12mm x 50mm Hex Bolts                        |
| 1 | Passenger/Right Front Mounting Bracket               | 8 | 12mm Flat Washers                            |
| 1 | Driver/Left Rear Mounting Bracket                    | 8 | 12mm Lock Washers                            |
| 1 | Passenger/Right Rear Mounting Bracket                | 4 | 12mm Hex Nuts                                |
| 1 | Driver front brace bracket 99-11 Reg Cab             | 2 | Bolt Tabs                                    |
| 1 | Passenger front brace bracket 99-11 Reg Cab          | 2 | (2011 Models) 10mm x 30mm Hex Bolt           |
| 1 | Driver front brace bracket <b>2011 HD</b> Reg Cab    | 2 | (2011 Models) 10mm Nut Plate                 |
| 1 | Passenger front brace bracket <b>2011 HD</b> Reg Cab | 2 | (2011 Models) 10mm Lock Washers              |
| 4 | M12 -1.75 x 120mm Hex Head bolts                     | 2 | (2011 Models) 10mm ID x 25mm OD Flat Washers |



## PROCEDURE:

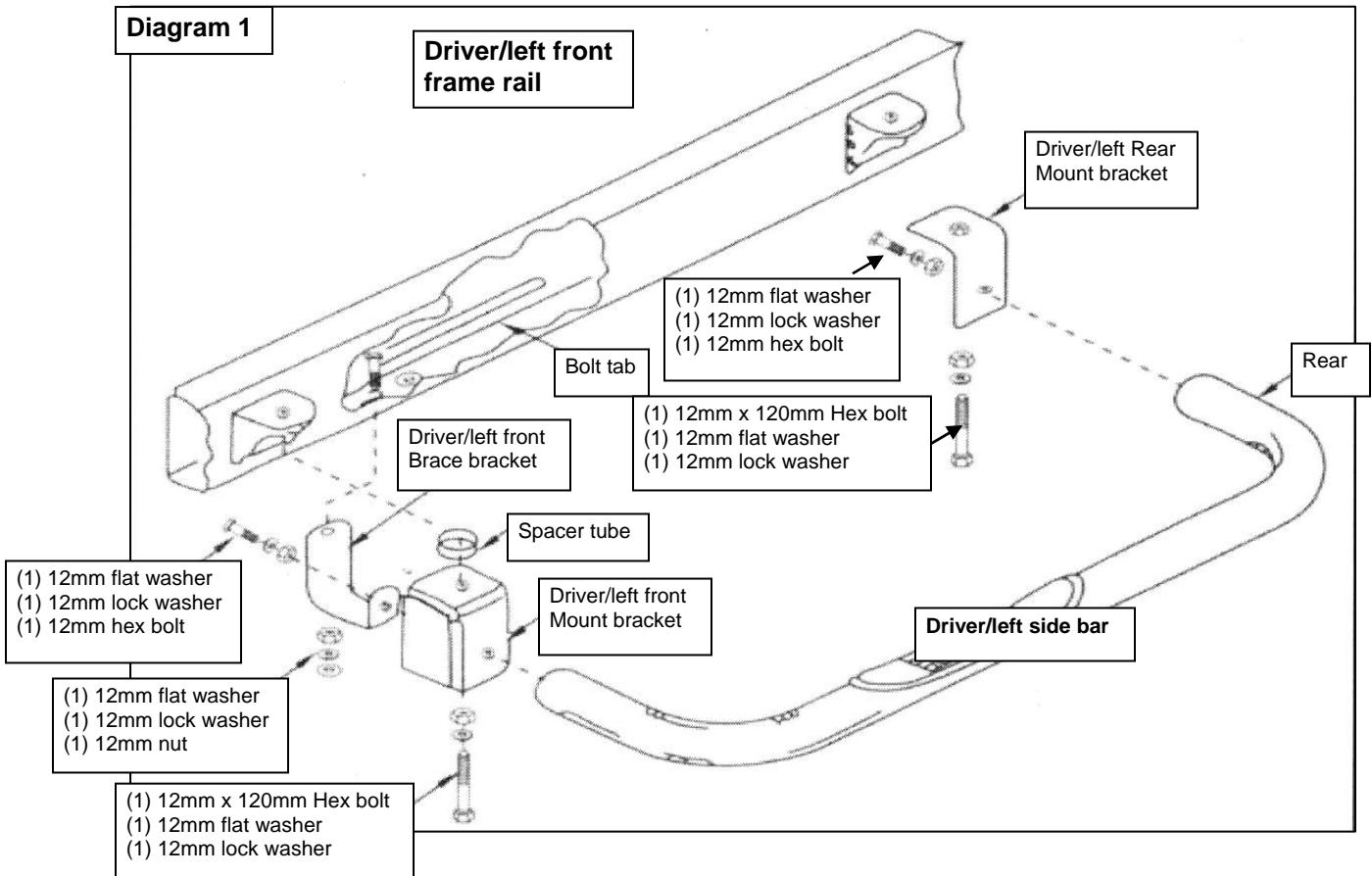
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- From underside of vehicle, remove the driver side body mounts. And install the front driver side Mounting Bracket with a **(Spacer Tube)** between Mounting Bracket and body mount. Secure with (1) 12mm x 120mm Hex Head Bolt, (1) 12mm Lock Washer, and (1) 12mm Flat Washer. **You will not be using the Spacer Tube on the rear Mounting Brackets** secure the rear mount bracket with the (1) 12mm x 120mm Hex Head Bolt, (1) 12mm Lock Washer, and (1) 12mm Flat Washer. As shown in Diagram below. Snug but do not tighten at this time.
- Located on the underside of the frame rail just a head of the slotted hole on frame (Just behind front body mount) slide the bolt tab into the frame and allow the bolt to drop through the round hole (Do not use the slotted hole) as shown in **(Diagram 1)** below Secure the driver side brace bracket to the Bolt tab with (1) 12mm flat washer, (1) 12mm lock washer and (1) 12mm nut. Snug but do not tighten at this time.
- (NOTE; For 2011 Models)** Locate the two factory holes in the bottom of the frame towards the front of the vehicle. Insert (1) Nut Plate through oval hole and orient Nut Plate towards the front round hole **(as seen in Diagram 2)**. Attach driver side front Support Bracket to already inserted Nut Plate by partially threading (1) 10mm x 30mm Hex Head Bolt, (1) 10mm Lock washer, and (1) 10mm Flat Washer **(as seen in Diagram 2)**.
- Select the Driver Sidebar and fasten to the front mounting bracket & the brace bracket with the included (1) 12mm x 50mm hex bolt, (1) 12mm lock washer, and (1) 12mm flat washer. Snug but do not tighten hardware at this time.
- Install rear of Sidebar to the rear mounting bracket with (1) 12mm x 50mm hex bolt, (1) 12mm lock washer, and (1) 12mm flat washer. Snug but do not tighten hardware at this time.
- Level and align Sidebar properly, and now tighten all hardware.
- Repeat steps 2 – 7 for passenger Sidebar installation.
- Do periodic inspections of the installation to make sure all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

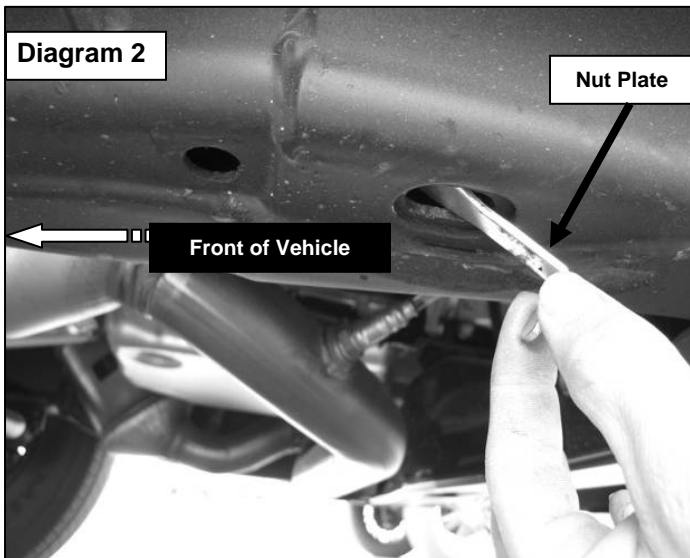
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Products.

**For gloss black finishes:** Mild soap may be used to clean the Products.

**Diagram 1**



**Diagram 2**



**Diagram 2 exploded view**

