



INSTALLATION INSTRUCTIONS
2004-10 DURANGO 4DR
PART # 205009 / 205009-2

<u>QTY.</u>	<u>ITEM</u>	<u>CONTENT</u>
1	1	DRIVER SIDE TUBE
1	1	PASSENGER SIDE TUBE
2	2	MOUNT BRACKETS
2	3	M12 -1.75 X 120MM HEX HEAD BOLTS
2	4	M12- 1.75 X 110 MM HEX HEAD BOLTS
4	5	1/2 -13 X 1.75" HEX HEAD BOLT
8	6	1/2" FLAT WASHERS
8	7	1/2" LOCK WASHERS
4	8	PLASTIC GASKETS (IF PROVIDED)
4	9	SPACER PLATES

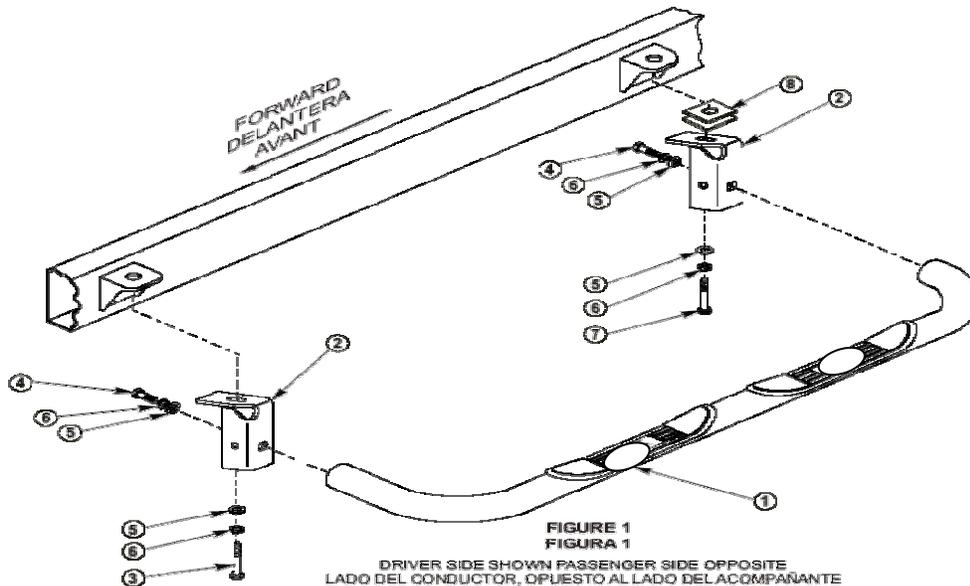
STEP 1 REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

STEP 2 REMOVE EXISTING BODY MOUNT BOLTS.

STEP 3 INSTALL FRONT AND REAR BRACKETS AS SHOWN –FIGURE 1

STEP 4 ATTACH STEP BAR AS SHOWN. HAVE TIGHTEN –FIGURE 1.

STEP 5 MAKE SURE STEP BAR AND BRACKETS ARE PROPERLY ALIGNED. TIGHTEN AND TORQUE M12 BOLTS AND 1/2" HARDWARE TO 63 LBS.



FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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