



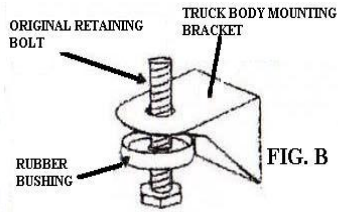
INSTALLATION INSTRUCTIONS  
SIDEBARS FOR PART #205013  
DODGE RAM STANDARD CAB 2DR  
02-UP 1500 & 03-UP 2500, 3500

**PARTS LIST**

- 2- ARIES STEP BAR (1) DRIVER SIDE (1) PASSENGER SIDE
- 2- FRONT MOUNTING BRACKETS: 3-WALL COLUMN
- 2- REAR MOUNTING BRACKETS: LONG, 3-WALL COLUMN
- 4- SUPPORT BRACKETS
- 4- LONG HEX BOLTS; M12 X 120MM
- 4- SHORT HEX BOLT; ½" – 13 X 2"
- 4- TAGGED BOLT PLATES; 3/8" - 16
- 4- HEX BOLTS; 3/8" - 16 X 1.25"
- 8- HEX NUTS; 3/8" – 16
- 8- LARGE FLAT WASHERS; ½"
- 8- LARGE LOCK WASHERS; ½"
- 12- SMALL FLAT WASHERS; 3/8"
- 8- SMALL LOCK WASHERS; 3/8"
- 4- RING SPACERS; 1.88" O.D.
- 4- PLASTIC RETAINER WASHERS

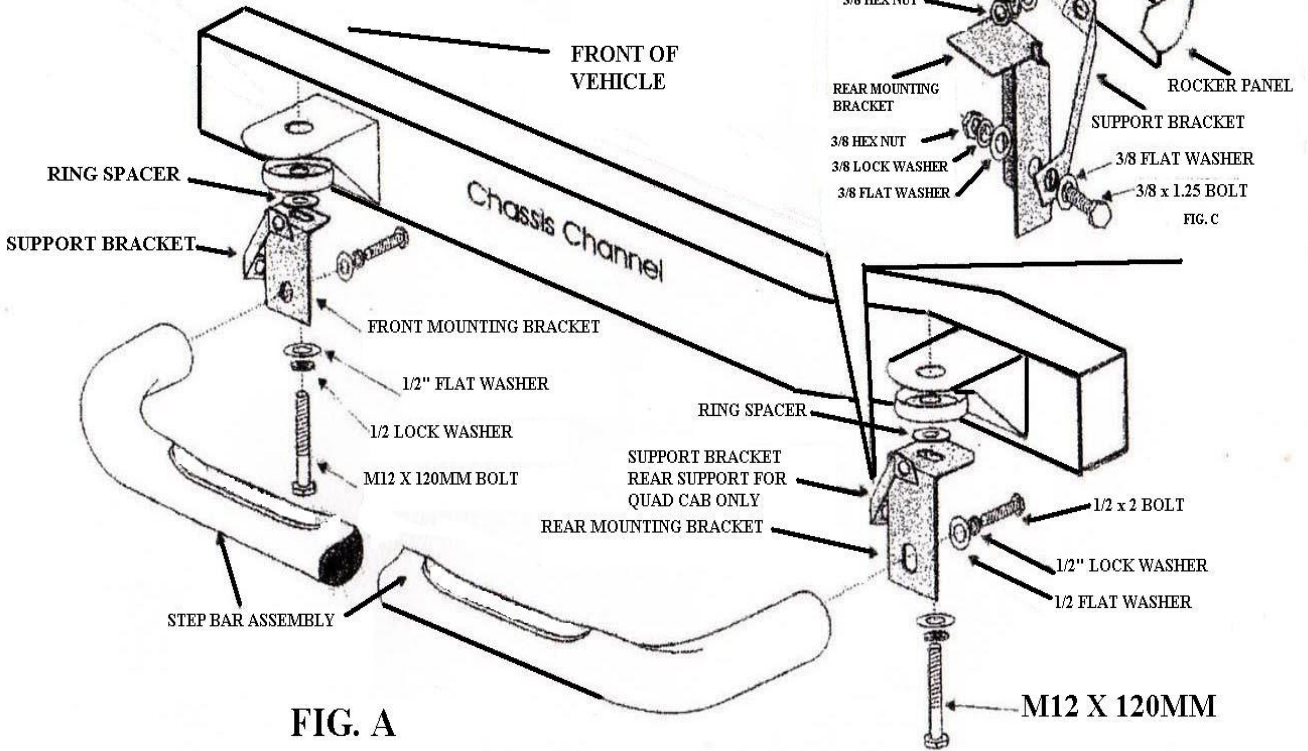
**INSTALLING NERF BARS**

- (1) BEFORE INSTALLING, REVIEW THE INSTRUCTIONS CAREFULLY. MAKE SURE YOU UNDERSTAND THE CONCEPT OF THE INSTALLATION. USE THE ILLUSTRATIONS AND PARTS LIST TO VERIFY THE PARTS INCLUDED.
- (2) UNDERNEATH THE ROCKER PANEL, LOCATE ALL THE L SHAPED TRUCK BODY BRACKETS NEEDED FOR THE INSTALLATION (SEE FIG. A). REMOVE THE ORIGINAL RETAINING BOLTS FROM THE BRACKETS, PUT ASIDE THE BOLTS AND KEEP THE RUBBER BUSHINGS (WITH THE WASHERS IF APPLICABLE) FOR A RE-INSTALLATION LATER.
- (3) IDENTIFY THE FRONT MOUNTING BRACKETS (SHORT ONE) AND THE REAR MOUNTING BRACKET (LONG ONE). USE THE LONG (120MM) BOLTS TO ATTACH THE RUBBER BUSHINGS AND THE MOUNTING BRACKETS TO THE L SHAPED TRUCK BODY BRACKETS (HAVE THE SMALL WALL OF THE MOUNTING BRACKETS FACE UPWARD), APPLY THE 1.88" RING SPACERS BETWEEN THE BRUSHINGS AND MOUNTING BRACKETS (SEE FIG. A). HAND TIGHTEN THE BOLTS NOW. REPEAT ON OTHER SIDE.
- (4) ON THE ROCKER PANEL ACROSS FROM THE MOUNTING BRACKET. LOCATE THE OPEN SLAT, INSERT THE BOLT PLATE AND ROTATE 90 DEGREES UNTIL THE PLATE IS VERTICAL, ATTACH THE PLASTIC RETAINER WASHER (SEE FIG.C). ATTACH THE SUPPORT BRACKET TO THE MOUNTING BRACKET AND TO THE BOLT PLATE USING THE SUPPLIES 3/8" HARDWARE (SEE FIG.C). HAND TIGHTEN THE BOLTS FOR NOW. REPEAT FOR ALL OTHER SUPPORT BRACKETS. REAR SUPPORT BRACKETS ARE FOR QUAD CAB ONLY. NOTE: THE SUPPORT BRACKETS WILL CONFORM INTO POSITION ONCE THE FINAL TIGHTENING IS APPLIED.
- (5) IDENTIFY THE STEP BAR FOR THE DRIVER SIDE AND FOR THE PASSENGER SIDE. USE THE 2" BOLTS AND ½" HARDWARE TO MOUNT THE TUBE ONTO THE MOUNTING BRACKETS (SEE FIG. A). LEVEL AND ALIGN THE BAR WITH THE FRONT EDGE OF THE ROCKER PANEL, THEN FIRMLY TIGHTEN ALL BOLTS AND NUTS. APPLY A PROPER TORQUE OF (600 FT-LBS FOR M12 AND 2" BOLT. 30FT-LB FOR 3/8" BOLT) TO EACH BOLT TO INSURE PROPER INSTALLATION. REPEAT ON OTHER SIDE.
- (6) CAREFULLY STEP ONTO THE TOP OS THE STEP BARS FOR THE FINAL INSPECTION



DRIVER SIDE SHOWN

SUPPORT BRACKET  
INSTALL



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