



(888) 800-ARIES

INSTRUCTIONS

MOUNT KIT 223005 (1999-04 FORD F-250-350 SUPER CAB)
MOUNT KIT 223006 (1999-04 FORD F-250/350 CREW CAB)

<u>QTY.</u>	<u>CONTENTS</u>
2	OVAL SIDE TUBES
4	MOUNT BRACKETS
12	5/16 -18 X 1.25 HEX BOLT
20	5/16 -FLAT WASHER
12	5/16 -LOCK WASHER
4	5/16-NUT CLIP
8	5/16 -18 HEX NUTS
8	1/4" BOLTS
8	1/4 FLAT WASHERS
8	1/4" LOCK WASHERS
8	1/4 " HEX NUT

STEP 1 REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

STEP 2 INSTALL NUT CLIPS AS SHOWN (SEE FIGURE 1)

STEP 3 INSTALL MOUNT BRACKETS AS SHOWN USING 5/16" HARDWARE. HAND TIGHTEN (SEE FIGURE 2).

STEP 4 LINE BRACKET HOLES WITH THE THOSE OF THE OVAL TUBE. ASSEMBLE 1/4" HARDWARE.

STEP 5 MAKE SURE STEP BAR AND BRACKETS ARE PROPERLY ALIGNED. TIGHTEN AND TORQUE 5/16" HARDWARE TO 19 FT-LBS. AND 1/4" HARDWARE TO 9 FT-LBS.

FIGURE 1

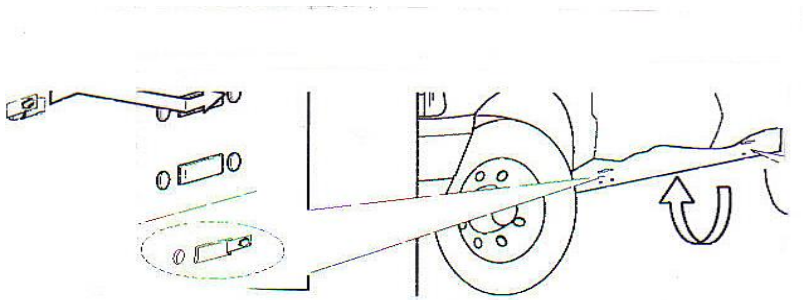
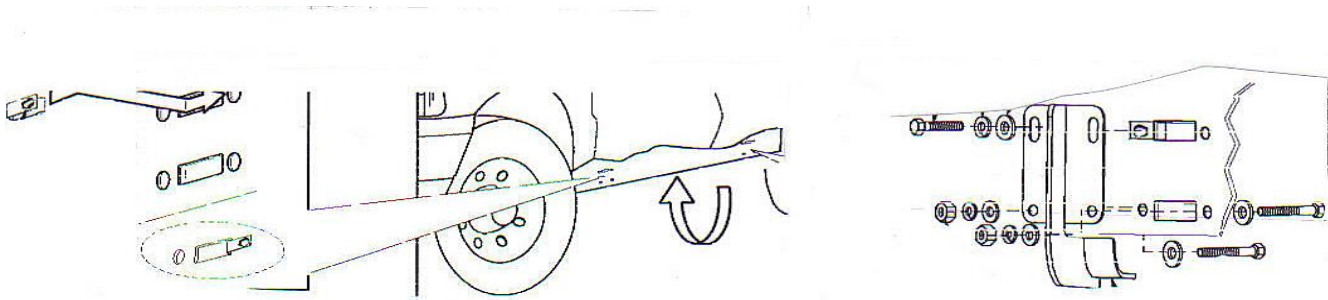


FIGURE 2



FINISH PROTECTION- ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

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