

INSTALLATION INSTRUCTIONS

224013/224013-2

2000-11 Silverado HD crew cab

2000-11 Sierra HD crew cab

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger/Right Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	12	10mm x 30mm Hex head Bolts
1	Passenger/Right Front Mounting Bracket	12	10mm Flat washers
1	Driver/Left Middle Mounting Bracket	12	10mm Lock washers
1	Passenger/Right Middle Mounting Bracket		

Passenger/Right
Front Mounting
Bracket



Passenger/right
Side Middle
mount Bracket



Passenger/ Right
Rear Mounting
Bracket



Drive/left Side
Front
Mounting Bracket



Drive/left Side
Middle
Mount Bracket



Driver/ Left Rear
Mounting Bracket



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
2. Starting at the Passenger/Right side-front of the vehicle, remove the front factory body bolt & washer. From the list above select the Passenger/Right side front mounting bracket and secure to vehicle with factory Hex Bolt, 12mm Flat Washer, & Lock Washers (**Fig 1**). Snug but do not tighten hardware at this time.
3. Moving to the Passenger/Right side middle of the vehicle, remove the front factory body bolt & washer. From the list above select the Passenger/Right side Middle mounting bracket and secure to vehicle with factory Hex Bolt, Flat Washer, Lock Washers (**Fig 2**). Snug but do not tighten hardware at this time.

4. Remove the passenger/Right side rear factory body bolt, from the list above select the Passenger/Right side rear mounting bracket and secure it with factory Hex Bolt, Flat Washer, Lock Washers (**Fig 3**) Shows bracket attached. Snug but do not tighten hardware at this time.
5. Select the Passenger/Right side sidebar and secure it to all mounting brackets with the (6) 10mm x 30mm hex bolts, (6) 10mm lock washer, and (6) 10mm flat washer. (**Fig 4**) shows side bar attached to all brackets, Snug but do not tighten hardware at this time.
6. Level and align Sidebar properly; then tighten all hardware at this time.
7. Repeat steps 2-6 for Driver/left sidebar.
8. Do periodic inspections to the installation to make sure all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Product.

For gloss black finishes: Mild soap may be used to clean the Product.

FRONT PASSENGER SIDE

