



INSTALLATION INSTRUCTIONS OVAL SIDE BAR PART#222006-2

Vehicle: 04-06 Tundra Crew Cab or 04-06 Tundra Ext Cab

NOTE: Please read this information before installing. Check components received with components listed above. **NO DRILLING IS REQUIRED** for installation of these Sure-Step side bars. To obtain correct installation, we recommend you to follow these step by step installation instructions carefully. Please take care when installing this product to protect the finish and your investment.

No.	Name	Qty	Remarks	No.	Name	Qty	Remarks
①	Side bar(left side)	1		⑬	Hex bolt	4	M12×50
②	Side bar(right side)	1		⑭	Hex bolt	2	M12×140
③	Front bracket #1 (left side)	1		⑮	Hex bolt	6	M12×40
④	Front bracket #1 (right side)	1		⑯	Flat washer	20	12mm
⑤	Front bracket #2 (left side)	1		⑰	Spring washer	12	12mm
⑥	Front bracket #2 (right side)	1		⑱	Hex nut	12	M12
⑦	Front bracket #3 (left side)	1		⑲	Hex bolt	12	M10×30
⑧	Front bracket #3 (right side)	1		⑳	Flat washer	16	10mm
⑨	Rear bracket #1 (left side)	1		㉑	Spring washer	12	10mm
⑩	Rear bracket #1 (right side)	1		㉒	Hex nut	4	M10
⑪	Rear bracket #2 (left side)	1		㉓	tubing	2	19×1.2×96
⑫	Rear bracket #2 (right side)	1					

Step One: Locate ①,③,⑤,⑦,⑨,⑪,two ⑬,two ⑮,eight ⑯,four ⑰,four ⑱,five ⑲,six ㉑ , five ㉒ and one ㉓. Using the hardware listed in this step, secure the brackets and rings to the side bar as shown in fig. Do not fully tighten hardware at this time fig.

Step Two: (REAR) Locate one ⑬, one ⑱, two ⑯, one ⑰. Position the side bar under the left side of the vehicle. Place the ⑨ up to the side of the frame as shown in fig. Secure the side bar to the frame with the hardware listed in this step. Do not fully tighten the hardware at this time.

Step Three: (FRONT) Locate one ⑭, one ⑲, two ⑯, one ⑰ and one ㉓. Position the ③ up to the side of the frame. Align the large hole in the bracket with the hole in the side of the frame and secure the bracket to the frame temporarily with the hardware listed in this step as shown in fig.

Step Four: Locate two M10 bolts, two M10 hex nuts, three M10 flat washers and two M10 lock washers. Using the hardware listed in step four and five, secure the front support brackets to the frame as shown in fig. Fully tighten all hardware at this time.

Step Five: Repeat steps two through five on the opposite side of vehicle.

Be sure to use all hardware supplied and tighten all bolts.

