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Part#: 121611, 121612

Product: **Carrier Bearing Drop Kit**

Application: **2001-2004 Chevy/Gmc C2500 HD**

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

SAFETY WARNING BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

#121611 INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Locate the rivets that mount the carrier bearing frame crossmember to the driver's and passenger's frame rails. There will be four rivets on each side.
3. Support the crossmember with a hydraulic jack and remove the 8 rivet heads with a grinder, air chisel, or drill. Drive the remainder of the rivet out with a hammer and punch.
4. In some cases the OE holes may need to be drilled out to accept the provided 7/16" x 2-1/2" bolts, nuts and washers.
5. Bend back the retaining tabs located on the top of the crossmember that hang over the lip of the frame rails to allow the crossmember to be lowered.
6. Lower the crossmember just enough to allow for the four provided spacers to be installed between the crossmember and the frame rails. Retain the spacers with 7/16" hardware provided. Torque bolts to 45 ft-lbs.
7. Check hardware for proper torque after 500 miles.

#121612 INSTALLATION INSTRUCTIONS

8. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
9. Support the driveshaft with a hydraulic jack. Disconnect the carrier bearing mount from the frame crossmember.
10. Remove the OE studs from the bracket.
11. Lower the carrier bearing and install the provided carrier bearing drop bracket with 3/8" x 2" bolts, nuts and washers. Torque bolts to 30 ft-lbs.
12. Check hardware for proper torque after 500 miles.