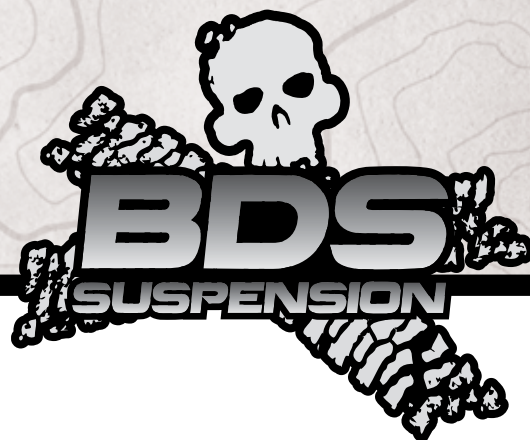


Rear Drive Shaft Spacer

Ford Super Duty F250/F350 Pickup | 2011-2020

Part #: 123809

Rev. 110419



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SAFETY WARNING

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Make an alignment mark on the rear drive shaft yoke and rear axle pinion flange for reference during assembly.
3. Remove the 4 drive shaft flange bolts and remove the rear drive shaft from the rear axle.
4. Inspect the rear axle pinion flange and the rear drive shaft yoke mating surfaces. Remove any rust and/or dirt buildup.
5. Locate the new aluminum drive shaft spacer and install it on the rear axle pinion flange. Be sure the spacer seats flush on the flange and the 4 bolt holes are aligned.
6. Attach the rear drive shaft to the axle using the new provided 12mm flange bolts. Use the reference marks made earlier to align the drive shaft on the axle. Apply thread locker to the bolt threads and torque to 75 ft-lbs in a crossing pattern.
7. Check all hardware after 500 miles.

Box Kit

Part #	Qty	Description
03552	1	Drive Shaft Spacer
342701	1	Thread Locker
923	1	Bolt Pack
	4	12mm-1.75 x 50mm flange head bolt