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**NISSAN TITAN CARRIER BEARING DROP  
FTS95000**

**PARTS LIST:**

Qua	Part #	Description
1	FT60023	Carrier Drop

**HARDWARE LIST:**

Qua	Description
2	1/2"-13 x 4" Hex Cap Bolt
2	1/2"-13 C-Lock Nut
4	1/2" SAE Flat Washer
2	3/8"-16 x 1 1/4" Hex Cap Bolt
2	3/8"-16 C-Lock Nut
4	3/8" SAE Flat Washer

**Tool List: (Not Included)**

- **Floor Jack**
- **Jack Stands**
- **Assorted Metric and S.A.E Sockets**
- **Reciprocating Saw**
- **Drill with assorted drill bits**
- **Die grinder with sanding disc**
- **Tape Measure**
- **Hammer and Punch Bits**

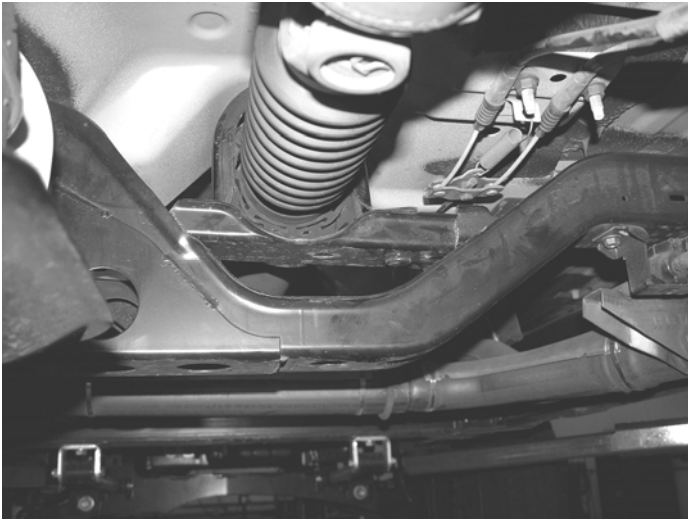
**READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION!**

**CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST ABOVE BEFORE BEGINNING INSTALLATION OF THIS KIT. IF ANY PIECES ARE MISSING, CONTACT FABTECH AT 909-597-7800.**

**THIS KIT IS DESIGNED TO WORK WITH VEHICLES THAT HAVE THE TWO PIECE REAR DRIVE SHAFT**

## INSTRUCTIONS:

1. Disconnect the negative terminal on the battery. Jack up the rear end of the vehicle and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!**
2. Unbolt the carrier bearing from the stock mount and discard the hardware. Tie the drive shaft up out of the way.
3. Using a reciprocating saw, cut the factory mount off of the stock crossmember. Use a die grinder with a sanding disc to smooth out the cuts on the crossmember. Paint the exposed areas with a rustoleum paint to help prevent it from rusting. SEE PHOTOS BELOW.



4. Locate the FT60023 Carrier Drop Down Bracket, and the supplied 3/8" hardware. The drop bracket has a taper built into it making it front / rear specific. The side of the bracket that has four holes (2 - 1/2" and 2 - 1/4") face toward the rear axle. Attach the drop bracket to the carrier bearing with the 3/8" hardware and torque to 40lbs. Loosen the strap holding the drive shaft and lower it into the crossmember.
5. With the drop bracket bolted to the carrier bearing and resting in the crossmember, measure down 1" from the center of the 1/4" holes to locate the 1/2" holes that will attach the bracket to the crossmember. Then with a center punch and hammer, mark the two holes on the crossmember. Raise and tie the drive shaft up again. Next drill the two holes as marked, start with a pilot bit and step up to a 1/2" bit. Once through the rear side of the crossmember, drill through the new holes into the front side of the crossmember. **NOTE: Make sure to drill straight and level, the new bracket is through bolted in between the crossmember.**
6. Untie and lower the drive shaft back into the crossmember. Locate the supplied 1/2" hardware and bolt the drop bracket to the crossmember and torque to 100lbs. SEE PHOTO BELOW



7. Go over and make sure that all nuts and bolts are tight. Put the truck back on the ground and go for a test drive. Re-check after fifty miles. Because of the added leverage induced by larger tires and lift systems, all driveline vibrations cannot always be completely eliminated.

## **RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.**

For technical assistance call: 909-597-7800

### **Product Warranty and Warnings-**

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powdercoating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturers production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's catalog are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown in our current catalog. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

Fabtech reserves the right to supercede, discontinue, change the design, finish, part number and, or application of parts when deemed necessary without written notice. Fabtech is not responsible for misprints or typographical errors within the catalog or price sheet.

Instruction Sheet Part #- FT95000i

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