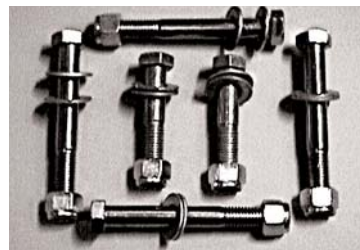




**ACK-IT™**  
THE SUSPENSION EXPERTS



This photo is not necessarily an actual photo of your spring eye bolt kit. Lengths and quantity may differ.

## SPRING EYE BOLT KIT

**For bolt kit numbers: JAC 1019**

1980 - 1993 F250 & F350 Front Spring Eye Bolt Kits

1. Raise vehicle and support it by the frame. Make sure the vehicle is in park and the jack and stands you are using are rated to support the vehicle you are lifting. Failure to use appropriate equipment and proper safety precautions could result in serious injury or death
2. Place an additional jack or jack stand underneath the axle to support the weight of the axle once the bolts are removed.
3. Remove the old front upper shackle bolt (#1 in diagram) and the front spring eye bolt (#2 in diagram). If you can't loosen these bolts due to rust or corrosion you may have to cut them out. Be sure to use the proper tools and safety equipment.
4. Replace the old bolt, washers and nut with new ones provided in the kit and torque to 40 ft lbs. If you over-tighten the shackle will bind and cause the truck to ride poorly.
5. Loosen and remove the bolt from the rear eye of the spring (#1 in diagram). If you cannot loosen the nut due to rust or corrosion, you may have to cut it out. Be sure to use safety goggles and proper tools before cutting or torching. If you use heat your spring bushings may melt and need to be replaced.
6. Replace the old bolts, washers and nuts with new ones provided in the kit and torque to 40 ft lbs each. If you over-tighten the shackle will bind and cause the truck to ride poorly.
7. As you are doing this install and once the job is complete, check to be sure the bolts are not interfering with brake lines or fuel lines and that these lines have plenty of clearance for safe operation.

