



Pro Comp Suspension, Inc. Chula Vista, CA USA

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INSTALLATION INSTRUCTIONS:

Part # 222570 1999– 2000 4WD Super Duty and Excursion

Bill Of Materials		
Part #	Description	Qty.
222560	STEERING STABILIZER	1
P-843	SHOCK BOLT	1
60859H	SHOCK SLEEVE	1
90-1099	STABILIZER BRACKET	1
20106	3/8" X 1.4" X 2.5" U-BOLT USS W/ FLANGE NUTS	2
90-6044	HARDWARE PACK CONTAINING:	1
71-120651758800	12MM X 65MM BOLT	1
72-1217508812	12MM LOCKNUT	1
73-05000030	1/2" FLAT WASHER	2
73-05000032	1/2" FLAT WASHER	2

INSTRUCTIONS:

1. Park vehicle on flat ground and set parking brake.
2. Install **P-843** pin into the shaft end of the steering stabilizer cylinder.
3. Install **12mm X 1.480** sleeve into the body end of the steering stabilizer cylinder fully compress the shaft into the shock body.
4. Turn wheels to a full lock right hand turn and lock steering wheel in this position.
5. Assemble bracket onto shock pin and install assembly using the **12mm** bolt in the axle bracket and the U-bolts on the tie rod.
6. Position u-bolts into the grooves on the tie rod and install nuts and washers.
7. The **1/2"** washers provided may be required between the shock pin and the bracket for proper alignment.
8. Cycle steering full left and full right to assure there is no binding or clearance issues.
9. Tighten all hardware. Re-torque all hardware after first 100 miles.