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NISSAN FRONTIER GAP GUARDS INSTALLATION INSTRUCTIONS 2005-2006 KIT# 6423

△ WARNING

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet and in the vehicle owner's manual.

△NOTE

No two vehicles have holes spaced identically. If you are stretching a hole on the gap guard too much, punch another hole with a 1/4" paper hole punch. Most stock guards mount from the inside, but our gap guards mount from the outside.

Before Starting Installation

△ NOTE

Kit parts are prefaced by the word *kit* and appear in **bold** print.

- **1.** Carefully read all warnings and instructions completely before beginning.
- 2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

△ NOTE

If parts are missing from kit, please be prepared to provide the following information:

- 1. Name of purchase location
- 2. Bar Code on side of box
- 3. Date above bar code
- 4. Date inside box cover
- 5. **Inspector #** from inside box cover

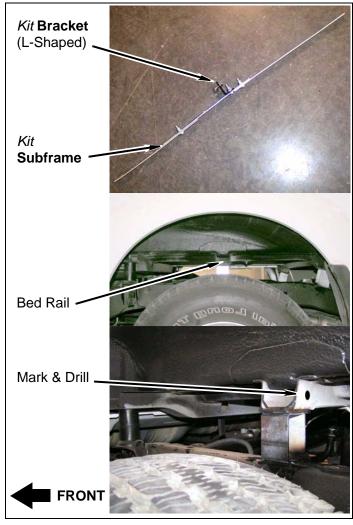
- 1. Only install this kit on the vehicle for which it is specified. If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.
- 2. Special tools needed:
 - **a.** Drill with 7/32" & 1/4" drill bit
- **3.** Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

Install Kit

- 1. Driver side front
 - a. At driver side front wheel well, position kit gap guard (front driver) to cover side of engine compartment.
 - **b.** Mark a top hole and drill if necessary with a 7/ 32" drill bit.
 - **c.** Install *kit* **clip** (push) through *kit* **gap guard** and into the wheel well.
 - **d.** Check alignment and mark next hole while keeping *kit* **gap guard** snug.
 - **e.** Proceed with three previous steps until *kit* **gap guard** is installed.
 - **f.** Repeat above steps for front passenger side *kit* **gap guard** (front passenger).

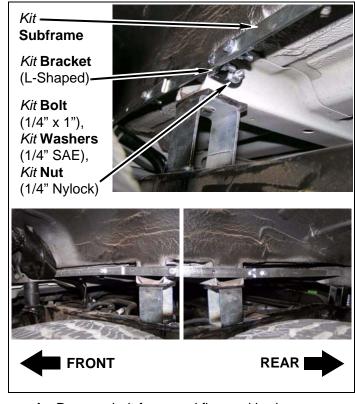
2. Driver side rear

a. Using *kit* **bracket** (L-shaped) and *kit* **subframe** as a template, mark driver side bed rail as shown.

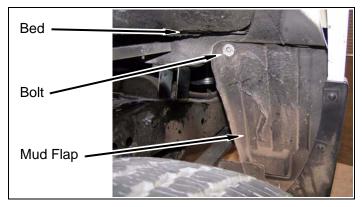


b. Drill 1/4" hole at marked location.

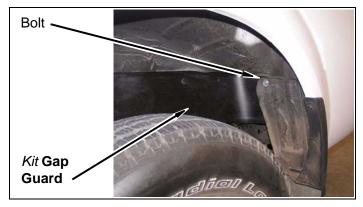
c. Install kit subframe and kit bracket (L-shaped) onto bed at drilled location with kit bolt (1/4" x 1"), two kit washers (1/4" SAE), and kit nut (1/4" Nylock).



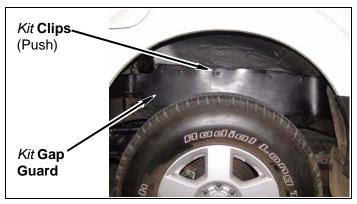
d. Remove bolt from mud flap and bed.



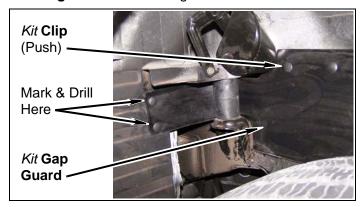
e. At rear of wheel well, install *kit* **gap guard** (rear driver) onto bed and mudflap with bolt.



f. Moving from back to front, install kit gap guard onto kit subframe with kit clips (push) using all corresponding holes.



g. Drill holes into front of wheel well with 7/32" drill bit, and install kit clips (push) through kit gap guard into remaining holes.



h. Repeat above steps for *kit* **gap guard** (rear passenger).

Kit Parts List

Qty. Description

- 8 **Bolt** (1/4" x 1")
- 2 **Bracket** (L-shaped)
- 50 **Clip** (push)
- 1 **Gap guard** (front driver)
- 1 **Gap guard** (front passenger)
- 1 **Gap guard** (rear driver)
- 1 **Gap guard** (rear passenger)
- 8 **Nut** (1/4" Nylock)
- 2 Subframe
- 25 **Washer** (1/4" SAE)