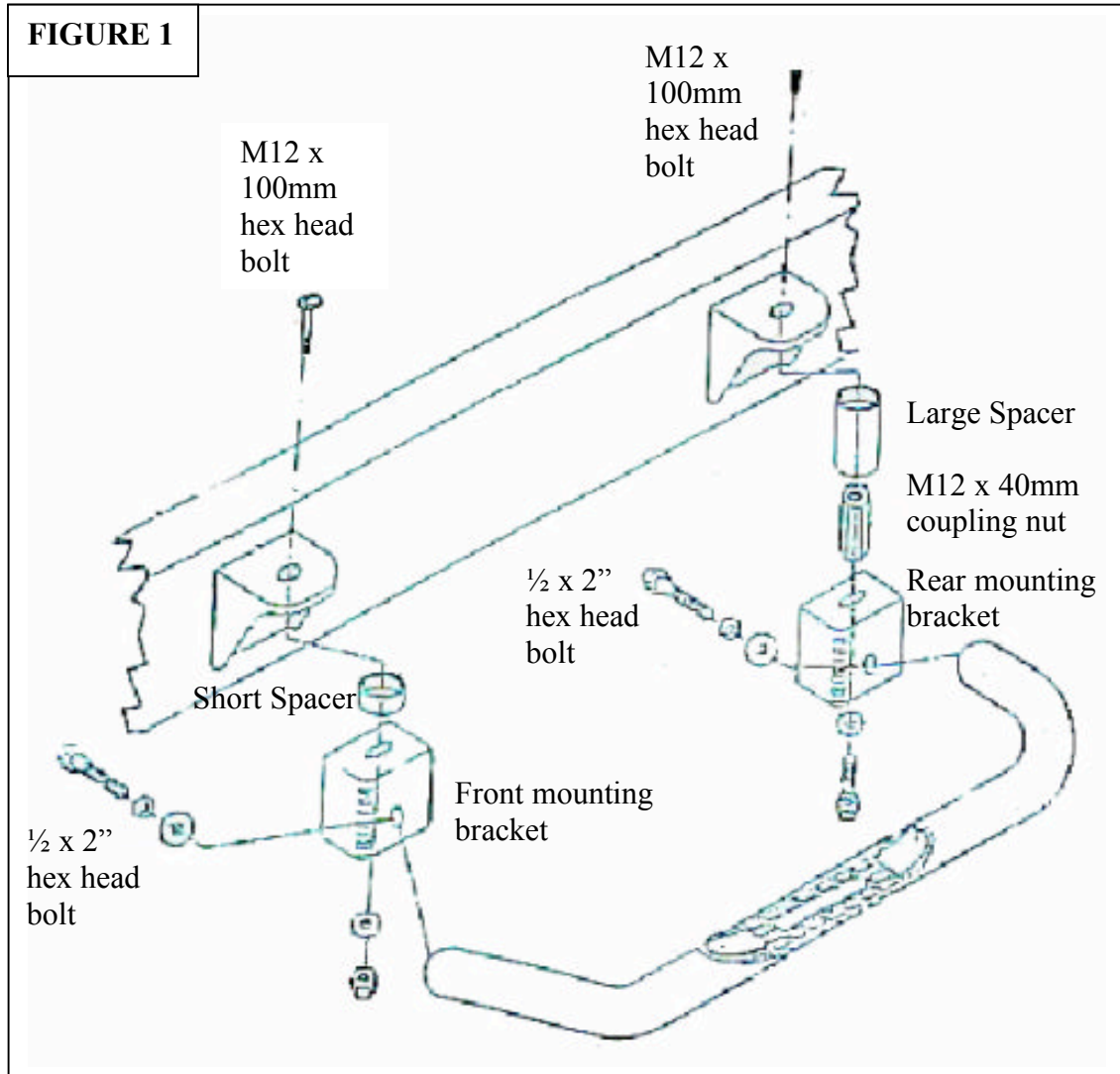


- STEP 7: Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- STEP 8: You may need to periodically re-tighten the bolts.



**FINISH PROTECTION-** *ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.*

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# Applications Guide

for:

**STEP BAR ASSEMBLIES**

**203003/203003-2**

1982-1997 FORD Ranger / MAZDA Pick-up Super Cab

Bracket kit -Hardware for both models

ITEM	QTY	CONTENTS	TOOLS
1	1	Sidebar Set (Driver & Passenger)	$\frac{3}{4}$ " Socket 18mm Socket 19mm Socket Ratchet
2	4	Mounting Brackets	
3	2	Short Spacers	
4	2	Large Spacers	
5	4	$\frac{1}{2}$ x 2" hex head bolt	
6	4	M12 x 100 mm hex head bolt	
7	2	M12 x 50mm hex head bolt	
8	6	$\frac{1}{2}$ " Flat washer	
9	4	$\frac{1}{2}$ " Lock washer	
10	4	$\frac{1}{2}$ " External tooth washer	
11	2	M12 x 40mm coupling nut	
12	2	M12 hex nut	

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Sidebar set consists of a driver and passenger sidebar. Be sure to determine the correct side before installation.
- STEP 3:** Replace the factory bolts mounts with the M12 x 100mm hex head bolt.
- STEP 4:** Place a short spacer between the front mounting bracket and the frame. Secure front mounting bracket to the M12 bolt using a  $\frac{1}{2}$ " external tooth washer and M12 hex nut. Leave loose.
- STEP 5:** To install rear mounting bracket, place a large spacer between the rear mounting bracket and the frame. Secure rear mounting bracket to the M12 bolt using M12 x 40mm coupling nut, M12 x 50mm hex head bolt and  $\frac{1}{2}$ " flat & external tooth washer. Leave loose.
- STEP 6:** Place the sidebar up to the mounting brackets and bolt to the mounting brackets using the  $\frac{1}{2}$ " x 2" hex head bolt, flat and lock washer. Leave loose.

