

INSTRUCTION SHEET

SIDE BAR PART #203007

97-03 FORD F150 REGULAR CAB PICK UP

97-04 FORD F-250 LD REGULAR CAB PICK UP

HARDWARE KIT INCLUDES:

- (1) 4-Hex head bolts (M12-1.75×50 mm)
- (2) 4-Lock washers (12 mm)
- (3) 4-Flat washers (12 mm)
- (4) 8-Lock washers (12 mm)
- (5) 8-Flat washers (10 mm)
- (6) 8-Hex head nuts (10 mm-1.5)
- (7) 8-Plastic push-nuts (10 mm)

Installation Instructions

STEP 1: Insert T-bolts to back side of panel using push nuts as shown.(Note: remove rubber plugs if needed)

STEP 2: Bolt mounting brackets to t-bolts using hex nuts M10, lock and flat washers as shown.

STEP 3: Position Side Bar

Fasten Side Bar to brackets and use the hex head bolts M12-1.75×50 mm, lock and flat washers as shown.

STEP 4: Check fit and alignment.

Torque the M12bolts to 53 ft/lbs, and the M10 nuts to 29 ft/lbs.

