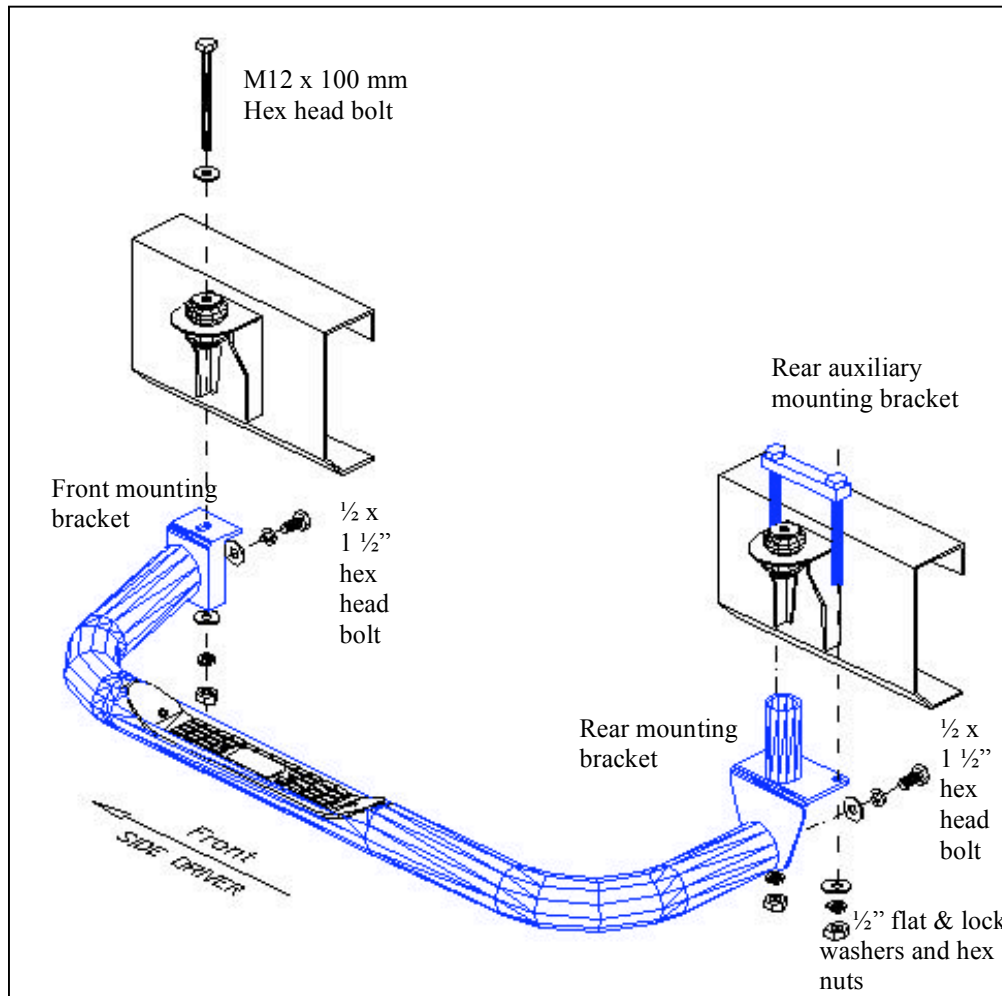


- STEP 5: Place the sidebar up to the mounting brackets and bolt to the mounting brackets using 1/2" x 1 1/2" hex head bolt, flat and lock washer. Leave loose.
- STEP 6: Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- STEP 7: You may need to periodically re-tighten the bolts.



**FINISH PROTECTION-** *ARIES PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.*

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# Applications Guide

for:

**STEP BAR ASSEMBLIES**

**203035/203035-2**  
**203034/203034-2**

1998-2008 FORD Ranger / MAZDA Pick-up Regular Cab/Super Cab 2 Dr.

| ITEM | QTY | CONTENTS  | TOOLS                  |
|------|-----|---|------------------------|
| 1    | 1   | Sidebar Set (Driver & Passenger)                | $\frac{3}{4}$ " Socket |
| 2    | 2   | Front Mounting Brackets                         | 18mm Socket            |
| 3    | 2   | Rear Mounting Brackets                          | 19mm Socket            |
| 4    | 2   | Rear Auxiliary Mounting Brackets                | Ratchet                |
| 5    | 4   | $\frac{1}{2}$ x 1 $\frac{1}{2}$ " hex head bolt |                        |
| 6    | 2   | M12 x 100mm hex head bolt                       |                        |
| 7    | 10  | $\frac{1}{2}$ " Flat washer                     |                        |
| 8    | 10  | $\frac{1}{2}$ " Lock washer                     |                        |
| 9    | 4   | $\frac{1}{2}$ " Hex nut                         |                        |
| 10   | 2   | M12 Hex nut                                     |                        |

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Sidebar set consists of a driver and passenger sidebar. Be sure to determine the correct side before installation.
- STEP 3:** To install front mounting bracket, locate the factory bolt that is located on the floor inside the cab of the vehicle in front of driver's seat beneath the carpet. Then remove the patch that covers the bolt. Replace the factory bolt with the M12 x 100mm hex head bolt. Place front mounting bracket and secure to the bolt using  $\frac{1}{2}$ " flat and lock washers and M12 hex nut. Leave loose.
- STEP 4:** To install rear mounting bracket, place the rear auxiliary mounting bracket between the rail of chassis and the rear mounting support. Secure rear mounting bracket to auxiliary mounting bracket using  $\frac{1}{2}$ " flat & lock washers and hex nuts. Leave hardware loose.

