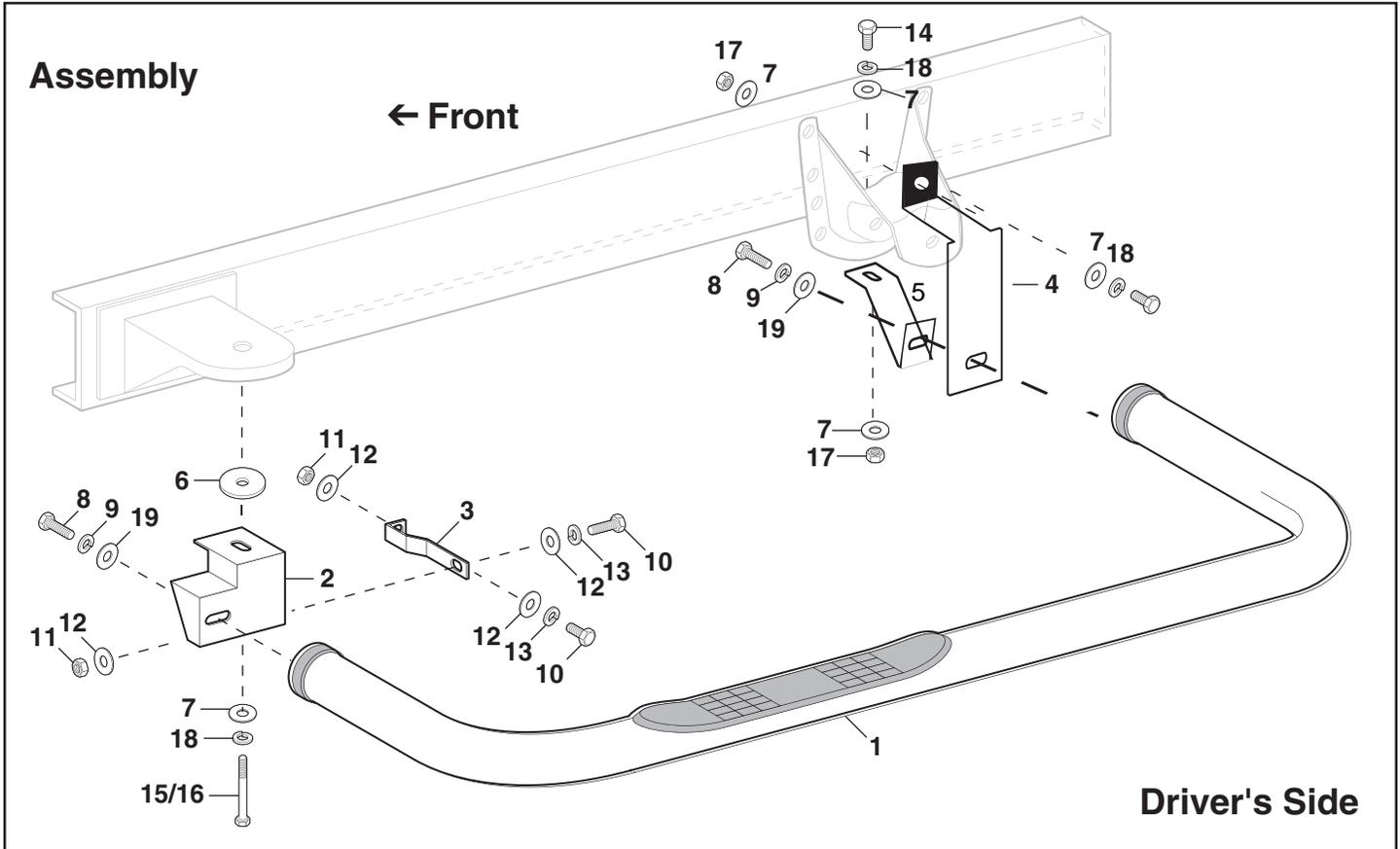




1973-87 Chevrolet & GMC Shortbed 2500/3500 2WD & 1500/2500/3500 4WD 204040  
 1973-87 Chevrolet & GMC Longbed 2500,3500 2WD & 1500/2500/3500 4WD 204041



ILL#	Content List:	(Qty)	ILL#	Content List:	(Qty)
1.	LH Step Bar	(1)	10.	3/8 x 1-1/4" hex head bolts	(4)
	RH Step Bar	(1)	11.	3/8" hex nuts	(4)
2.	LH front step bar mounting bracket	(1)	12.	3/8" flat washers	(8)
	RH front step bar mounting bracket	(1)	13.	3/8" lock washers	(4)
3.	Front support brackets	(2)	14.	1/2 x 2" hex head bolts	(4)
4.	Rear step bar mounting brackets	(2)	15.	1/2 x 3-1/2" hex head bolts	(2)
5.	Rear support brackets	(2)	16.	1/2 x 5" hex head bolts	(2)
6.	3/16" thick spacer washers	(2)	17.	1/2" hex nuts	(4)
7.	1/2" flat washers	(12)	18.	1/2" lock washers	(6)
8.	12mm x 1.75 x 50mm step bar mounting bolts	(4)	19.	12mm flat washers	(4)
9.	12mm lock washers	(4)			

# Part #204040/204041 Step Bar Installation Instructions

(continued)

(continued)

Instructions:

1. Read instructions completely before proceeding with installation.
2. Remove the front cab mount bolt. Depending on its condition, you may be able to reuse your existing bolt. 1973-80 models will use the 1/2 x 5" bolts, while 1981-87 models will use the 1/2 x 3-1/2" bolts. Install the front step bar mounting bracket to the front cab mount bolt. Install flat washer and hand tighten.
3. Remove the nut from the rear body hold down bolt. The nut is positioned on the lower edge of the frame rail directly behind the front spring hanger on the rear suspension. Insert the rear step bar mounting bracket through the gap between the front spring hanger and the frame. Position the bracket so that the rear body hold down bolt goes through the hole in the mounting bracket. Install flat washer, lock washer, 1/2" hex nut and hand tighten.
4. Install step bar to front and rear brackets using the 12mm x 1.75 x 50mm bolts, lock washers and flat washers. With the bar bolted to front and rear brackets, check for proper clearance between step bar and rocker panel. If additional clearance is necessary, use the 3/16" spacer washers, as required, between the flat washer on the bottom side of the cab bushing and the front step bar mounting brackets.
5. With proper clearance established, the front support bracket can be installed. Position the front support bracket inside of the step bar mounting bracket. The 90° end of the support bracket installs to the frame rail with the closed end facing towards the front of the vehicle. When positioned correctly the support bracket mounting hole lines up with an existing slotted hole in vehicle frame. Install support bracket to the step bar mounting bracket and to the frame using the 3/8 x 1-1/4" hex head bolts and corresponding lock washers, flat washers and hex nuts.
6. Installation of Rear Bracket will require drilling (1) 1/2" mounting hole per side in the leaf spring hanger back plate. Mount Rear Bracket to side bar then temporarily support bar to back plate, make sure side bar is level to vehicle then mark hole to drill. Move Rear Bracket away from back plate to drill hole, once hole is drilled then mount bracket and side bar by using the 1 1/2" hex bolt. Repeat process on other side.
7. Installation of the rear support bracket will require drilling one 1/2" mounting hole per side in the lower inside edge of the front spring hanger. Remove the rear step bar mounting bolt and position rear support bracket so that it spans from the step bar mounting hole to the lower edge of the front spring hanger. Install step bar mounting bolt and hand tighten. Mark location on spring hanger for mounting hole to be drilled. Drill hole and then use the 1/2 x 2" hex head bolt, lock washer, flat washer and hex nut to secure the rear bracket to the spring hanger.
8. Check alignment of step bar. Make any final adjustments and then tighten all bolts.
9. Repeat procedure for the opposite side.
10. Check fasteners periodically. Re-tighten as necessary.