



3651 N Highway 89 • Chino Valley, AZ 86323  
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## DODGE RAM 1500/2500 2 & 4WD GAP GUARDS INSTALLATION INSTRUCTIONS KIT# 6623 / 6624 / 6626

### ⚠ WARNING

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet and in the vehicle owner's manual.

### ⚠ NOTE

No two vehicles have holes spaced identically. If you are stretching a hole on the gap guard too much, punch another hole with a 1/4" paper punch. Most stock guards mount from the inside, but our gap guards mount from the outside.

## Before Starting Installation

### ⚠ NOTE

Kit parts are prefaced by the word *kit* and appear in **bold print**.

1. Carefully read all warnings and instructions completely before beginning.
2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

### ⚠ NOTE

If parts are missing from kit, please be prepared to provide the following information:

1. **Name** of purchase location
2. **Bar Code** on side of box
3. **Date** above bar code
4. **Date** inside box cover
5. **Inspector #** from inside box cover

1. **Only install this kit on the vehicle for which it is specified.** If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.
2. Special tools needed:
  - a. Drill with 1/4" drill bit
3. Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.
4. If necessary, remove O.E. gap guards from wheel wells.

## Install Kit

### 1. Front

#### ⚠ NOTE

Plastic or metal inner fender is not a gap guard.

- a. Remove screw from wheel well.
- b. At driver side front wheel well, position **kit gap guard** (front driver, ####-1) to cover side of engine compartment.
- c. Mark a top hole and drill if necessary with a 1/4" drill bit.
- d. Install **kit clip** (push) through **kit gap guard** and into the wheel well.
- e. Check alignment and mark next hole while keeping **kit gap guard** snug.
- f. Proceed with three previous steps until **kit gap guard** is installed.
- g. Install screw through **kit gap guard**. Drill a 1/4" hole through **kit gap guard**, if necessary.
- h. Repeat above steps for front passenger side **kit gap guard** (front passenger, ####-2).

### 2. Rear

- a. At driver side rear wheel well, position **kit gap guard** (rear driver, ####-3) in wheel well and mark first hole to be drilled.
- b. If necessary, drill hole with 1/4" drill bit, insert **kit clip** (push) through **kit gap guard** and press into hole.

- c. Realign *kit gap guard* in wheel well, mark and drill the next hole. Insert *kit clips* (push).
- d. Repeat two previous steps while keeping *kit gap guard* snug.
- e. Install lower front *kit gap guard* onto metal support rod with *kit tie* (zip).
- f. Drill hole with 1/4" drill bit in rear fender and *kit gap guard*. Install *kit gap guard* on rear inner fender with *kit clip* (push) and *kit washer* (1/4" SAE).
- g. Repeat above steps for rear passenger side *kit gap guard* (rear passenger, ####-4).

## Kit Parts List

### Qty. Description

#### 1 HPGG (Hardware Bag, Gap Guard)

1 Bag (clip, push)

#### 1 HP6623 (Hardware Bag)

4 Tie (zip)

2 Washer (1/4" SAE)

1 Gap guard (front driver, ####-1)

1 Gap guard (front passenger, ####-2)

1 Gap guard (rear driver, ####-3)

1 Gap guard (rear passenger, ####-4)