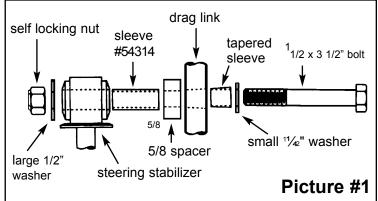
#7017 Single Stabilizer with Bracket INSTALLATION INSTRUCTIONS

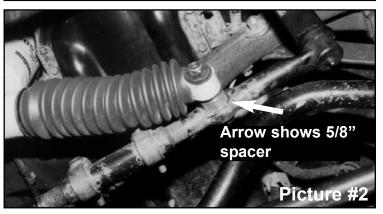


#7017 STEERING STABILIZER

94-01 Models:

- To install new steering stabilizer (#7017, used with a drop pitman arm) insert a poly bushing and a steel sleeve #54314 into each eye of the stabilizer. Position poly boot onto stabilizer and secure with tie strap provided.
- 2. To install piston end of stabilizer to the drag link use the hardware furnished (see picture #1): insert tapered sleeve into tapered hole in the tie rod, place the small 1/2" washer on the new 1/2" x 3 1/2" bolt and install through drag link hole. Install the 5/8" spacer, the rod end of steering stabilizer (with sleeve in the eye), large 1/2" washer, and 1/2" self locking nut onto bolt, and tighten (see picture #2).
- 3. At the frame end of steering stabilizer insert the 1/2" x 4" long bolt through a washer, the steering stabilizer, and the original mounting tabs (with a provided spacer sleeve #54314 between original mounting tabs). Install as shown in photo #3 **DO NOT** install in original mounting tabs for that tends to put downward stress on drag link. Tighten nut.









#I-7007/7017 (Rev. 10/02)

#7007 H.D. OEM Stabilizer INSTALLATION INSTRUCTIONS



#7007 STEERING STABILIZER

98-Current Models:

- 1. If installing on 2000-2001 3/4 / 1 Ton models, remove factory stabilizer. Use the hardware furnished (see picture #1): insert tapered sleeve into tapered hole in the drag link, place the small 1/2" washer on the new 1/2" x 3 1/2" bolt and install through drag link hole. Install the 5/8" spacer, the rod end of steering stabilizer (with sleeve in the eye), large 1/2" washer, and 1/2" self locking nut onto bolt, and tighten (see picture #2). See photos and diagram on opposite side of page. If installing on 98-99 or all 1/2 Ton models install using tapered stud.
- 1. To install new steering stabilizer (#7007) insert a poly bushing and a steel sleeve #51792 into each eye of the stabilizer. Position poly boot onto stabilizer and secure with tie strap provided.
- 2. Install stabilizer into the original mounting brackets using the original hardware. Tighten nuts.

94-97 Models:

- 1. To install new steering stabilizer (#7007, <u>used with factory pitman arm</u>) insert a poly bushing into each eye and a steel sleeve #54314 only in the eye attached to body (installed at passenger side frame). Position poly boot onto stabilizer and secure with tie strap provided.
- 2. Next install tapered end of new stud into tapered hole in drag link, and install nut to secure stud to drag link. Place steering damper onto stud with lock washer and nut supplied. At the frame end, install steering stabilizer into original mounting tabs in frame, insert the 1/2 x 3 1/2" long bolt and install nut.
- 3. Now tighten all nuts (be sure to tighten both nuts on new stud).



Dual Steering Stabilizer Available, #7217