



## Installation Instructions:

(Part # SB76838)  
Front Tube Fender Flare Kit

**NOTE:** Carefully read entire instructions thoroughly before attempting to install this part.

| <u>Parts Included:</u>                  | <u>Qty</u> | <u>Parts Included:</u>                | <u>Qty</u> |
|---|------------|---------------------------------------|------------|
| 93-326EP007 Front Tube Fender: Drvr     | 1          | Hardware Pack: Front Fender Flare     | 2          |
| 93-326EP008 Front Tube Fender: Pass     | 1          | 5/16-18" X 1" SS Button Head Bolt     | 5          |
| 93-326EP027 Inner Fender Spacer: Drvr   | 1          | 5/16-18" X 2 1/2" SS Button Head Bolt | 1          |
| 93-326EP028 Inner Fender Spacer: Pass   | 1          | 5/16-18" X 4" SS Button Head Bolt     | 1          |
| 90-326EP047 Lower Fender Support: Long  | 2          | 5/16" Flat Washer                     | 13         |
| 90-326EP057 Lower Fender Support: Short | 2          | 5/16-18" Nylock Nut                   | 6          |
| R0701GWA1 3/4" Amber LED Marker Light   | 2          | Blue Threadlocker                     | 1          |

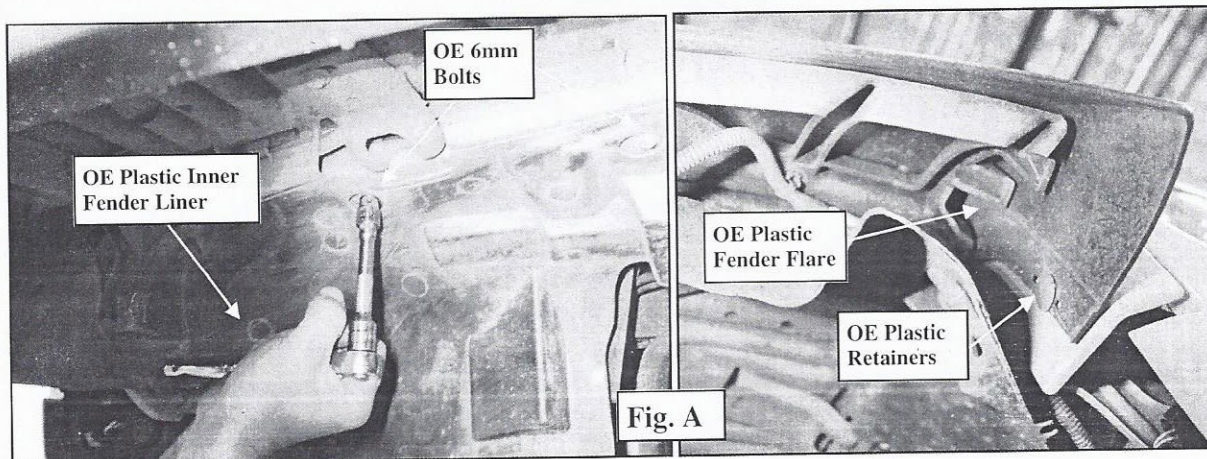
**NOTE:** Installation of this kit requires drilling holes in the front fenders

### INSTALLATION:

**Step 1:** Place the vehicle on a flat, level surface and engage the parking brake. Place blocks both in front of and behind the rear wheels. Place your floor jack under the front axle and raise vehicle. Place jack stands under the frame rails behind the front wheel wells and lower the frame onto the stands. Remove the jack and remove the front wheels.

**Step 2:** Unplug the OE fender marker light wiring connector.

**Step 3:** Working on one side of the vehicle at a time, remove the 6mm OE bolts and OE plastic retainers securing the plastic front fender flare and inner fender liners to the front fender. Save the 6mm bolts for reinstallation. (Fig. A)



For Technical Support/Warranty Information please call 310-762-9944

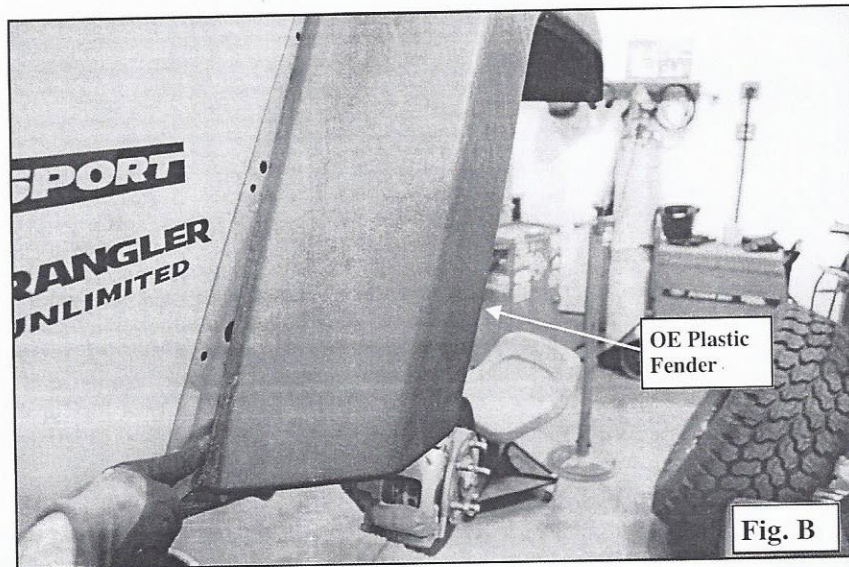




## Installation Instructions:

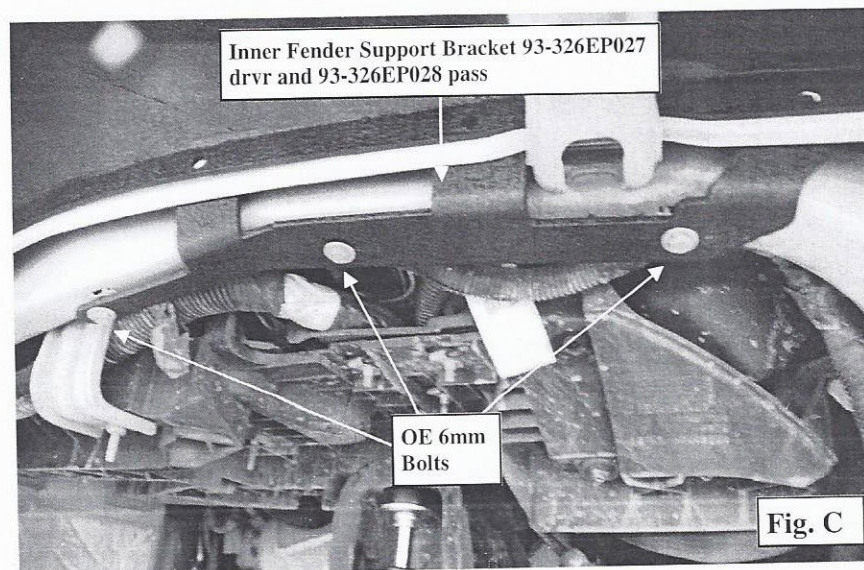
(Part # SB76838)  
Front Tube Fender Flare Kit

**Step 4:** At this point the plastic front fender flare will be loose. Carefully pull and/or pry to remove the OE body clips. Once the plastic front fender flare is removed, remove the remaining body clips from the front fender. (Fig. B)



**Step 5:** Remove the OE plastic front inner fender liner from the vehicle.

**Step 6:** Install the inner fender support bracket (93-326EP027 *drv*r and 93-326EP028 *pass*) to the (3 *per side*) existing mounting holes in the core support of the vehicle using the previously removed (3 *per side*) OE 6mm bolts. (Fig. C)



For Technical Support/Warranty Information please call 310-762-9944

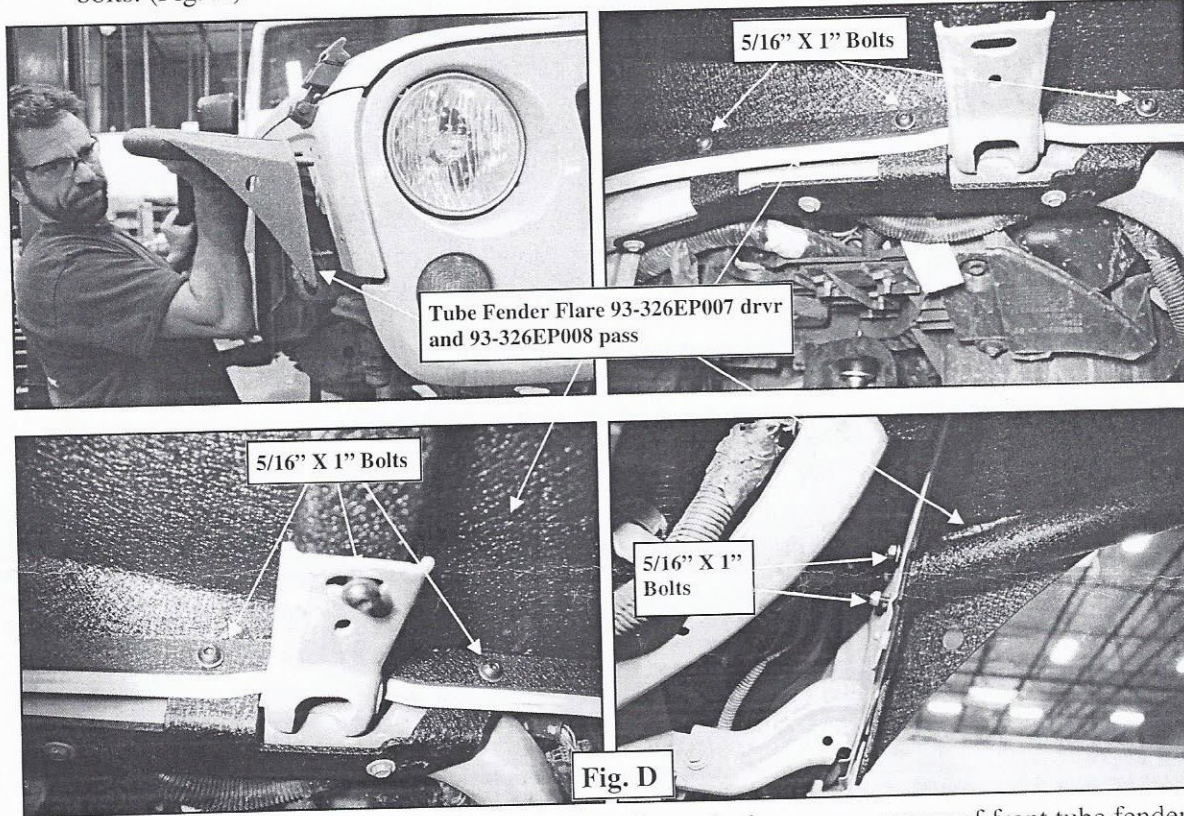




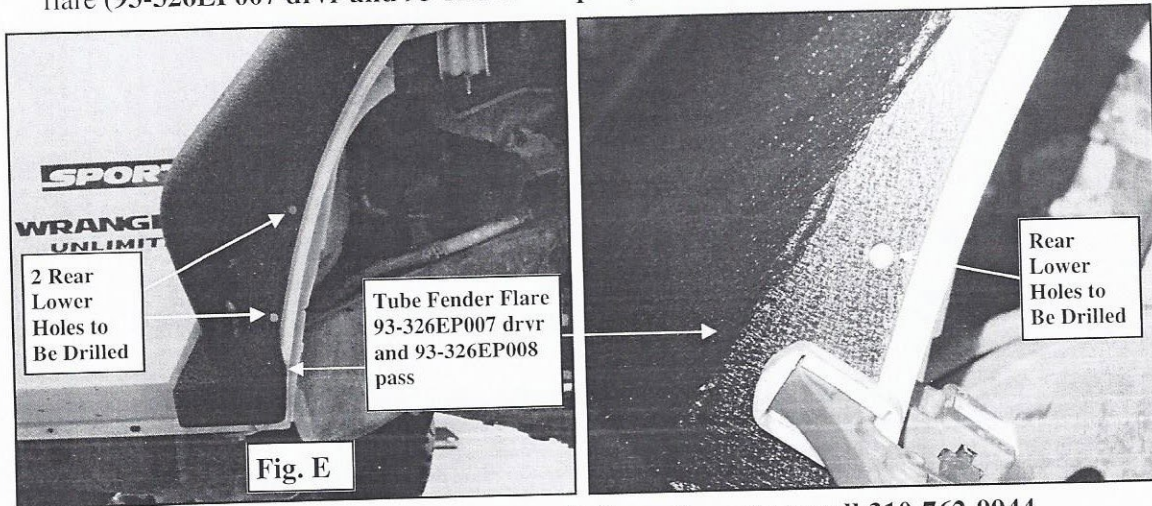
# Installation Instructions:

(Part # SB76838)  
Front Tube Fender Flare Kit

**Step 7:** Carefully, test fit the front tube fender flare (93-326EP007 drvr and 93-326EP008 pass) by hanging them in place and installing a few 5/16" X 1" button head bolts and hardware in the existing holes. Be sure to apply the supplied blue threadlocker on the 5/16" bolts. (Fig. D)



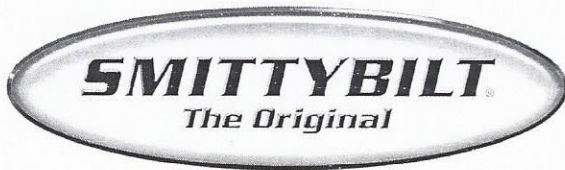
**Step 8:** Once the fender is properly aligned, clamp the lower rear corner of front tube fender flare (93-326EP007 drvr and 93-326EP008 pass) to the OE front fender. (Fig. E)



For Technical Support/Warranty Information please call 310-762-9944

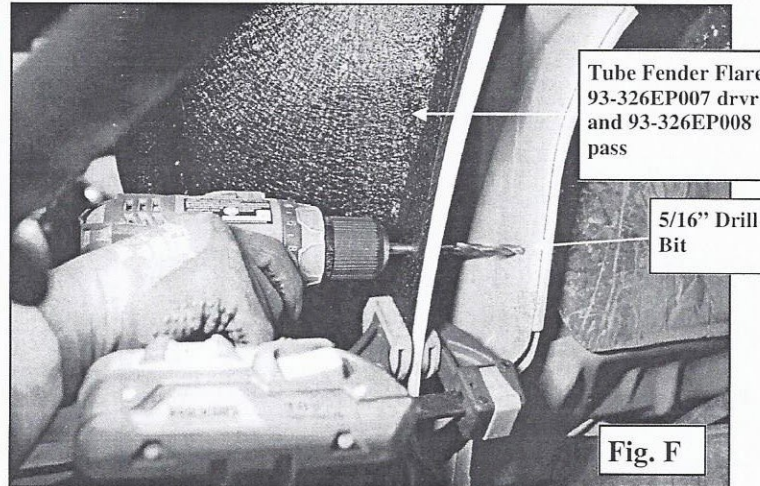
Smittybilt, 400 W Artesia, Compton, CA 90220



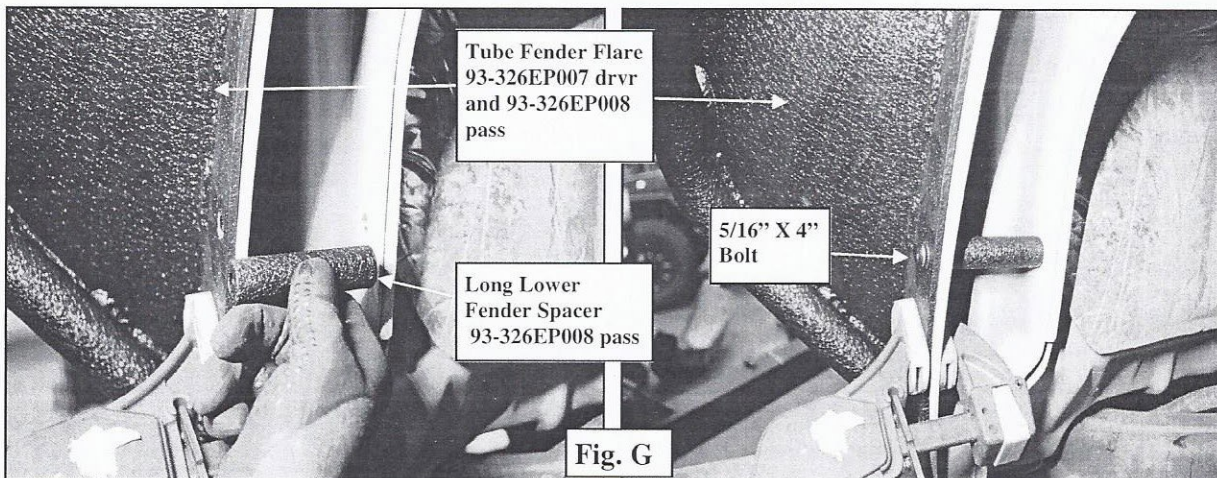


## Installation Instructions: (Part # SB76838) Front Tube Fender Flare Kit

**Step 9:** Using the (2) rear lower holes in the front tube fender flare (93-326EP007 *drv*r and 93-326EP008 *pass*) as a guide, center punch and drill through the OE front fender using a 5/16" drill bit. (Fig. F)



**Step 10:** Secure the (2) rear lower holes in the front tube fender flare (93-326EP007 *drv*r and 93-326EP008 *pass*) using the supplied 5/16" X 2 1/2" bolt, short lower fender spacer (90-326EP057) and hardware in the lower hole and the supplied 5/16" X 4" bolt, long lower fender spacer (90-326EP047) and hardware in the upper hole. Be sure to apply the supplied blue threadlocker on the 5/16" bolts. (Fig. G)



**Step 11:** Install the remaining 5/16" X 1" button head bolts and hardware into the remaining mounting holes. Be sure to apply the supplied blue threadlocker on the 5/16" bolts.

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 W Artesia, Compton, CA 90220

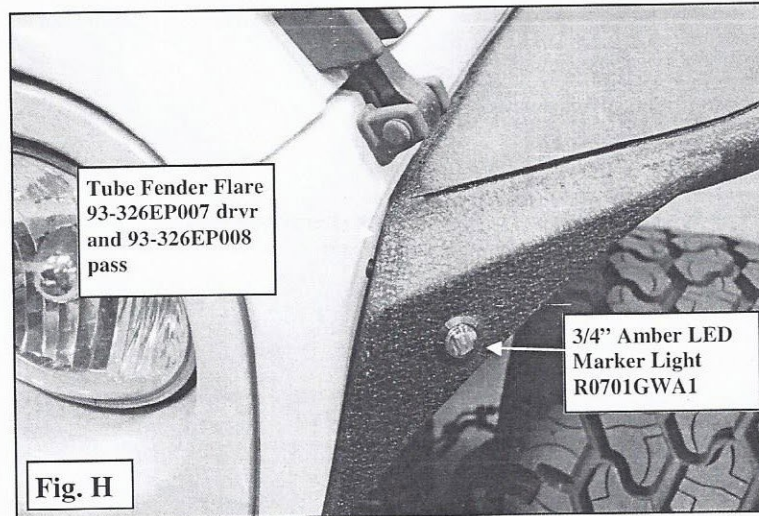




## Installation Instructions:

(Part # SB76838)  
Front Tube Fender Flare Kit

**Step 12:** Torque the tube fender flare mounting  $5/16''$  hardware to ?? ft./lbs.



**Step 13:** Push the  $3/4''$  Amber LED marker light (R0701GWA1) into the mounting holes in the front tube fender flare (93-326EP007 drv and 93-326EP008 pass). (Fig. H)

**Step 14:** Cut and strip the OE side marker light wiring harness. Splice the  $3/4''$  Amber LED marker light (R0701GWA1) wiring into the OE side marker light wiring harness. (90-40647).

*NOTE: All electrical wire connections should be soldered and properly insulated.*

*NOTE: Use wire ties secure the wiring and to route it away from all moving parts.*

*NOTE: If the  $3/4''$  Amber LED marker light does not work when the lights are turned on, switch the polarity of the (2) wires.*

**Step 15:** Repeat the previous steps on the remaining side of the vehicle.

**Step 16:** Reinstall the front wheels and lower the vehicle to the ground. Torque the wheels to manufacturer's specifications.

**Step 17:** Installation is now complete.

For Technical Support/Warranty Information please call 310-762-9944

Smittybilt, 400 W Artesia, Compton, CA 90220



## Installation Instructions:

(Part # SB76838)  
Front Tube Fender Flare Kit

### Limited Warranties

Smittybilt's products are covered under the following limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase. Smittybilt strongly recommends returning the warranty registration card.

Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part(s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

### Duration of Limited Warranty

#### **Limited Lifetime Warranty on Stainless Steel Products -**

Smittybilt stainless steel products carry the foregoing limited repair or replacement warranty against workmanship and defects in the material so long as the original purchaser retains the original stainless steel parts.

#### **Limited Five (5) Year / 50,000 Mile Pro-Rata Warranty (whichever occurs first) on Dual-Stage Powder Coating Products -**

Smittybilt dual-stage powder coated products carry the foregoing limited repair or replacement warranty for a period of (5) years or 50,000 miles (whichever occurs first) from date of purchase against workmanship and defects in the material, provided that any claim submitted after (2.5) years from date of purchase shall, if accepted, be satisfied by Smittybilt offering customer a credit on the purchase of a replacement product equal to fifty percent (50%) of customer's initial purchase price.

#### **Limited Three (3) Year / 36,000 Mile Pro-Rata Warranty (whichever occurs first) on Chrome Products-**

Smittybilt chrome products finished carry the foregoing limited repair or replacement warranty for a period of three (3) years or 36,000 miles against workmanship and defects in the material (whichever occurs first) from the date of purchase.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products, or provide other remedies than those listed in this limited warranty for those discontinued products.

**For Technical Support/Warranty Information please call 310-762-9944**

---

**Smittybilt, 400 W Artesia, Compton, CA 90220**





**NOTE:** Please take time to fill in the information requested below. It is highly recommended to keep this with the instructions and warranty information in a safe location. This will help with any warranty or customer service issues if they should arise. Please write down the DOP# that is located on the outside of the box and or on part or hardware box. (Pictured Below)



Part Number: \_\_\_\_\_  
Date of Purchase: \_\_\_\_\_  
Where did you purchase this product? \_\_\_\_\_  
Store or catalog name: \_\_\_\_\_  
Store Location: \_\_\_\_\_  
Invoice # \_\_\_\_\_  
DOP# \_\_\_\_\_  
Who installed or will install your Smittybilt product? \_\_\_\_\_

**For Technical Support/Warranty Information please call 310-762-9944**

**Smittybilt, 400 West Artesia Blvd, Compton, CA 90220**